Paper as substrate

Paper can…

Store

Filter

React

Drawbacks…

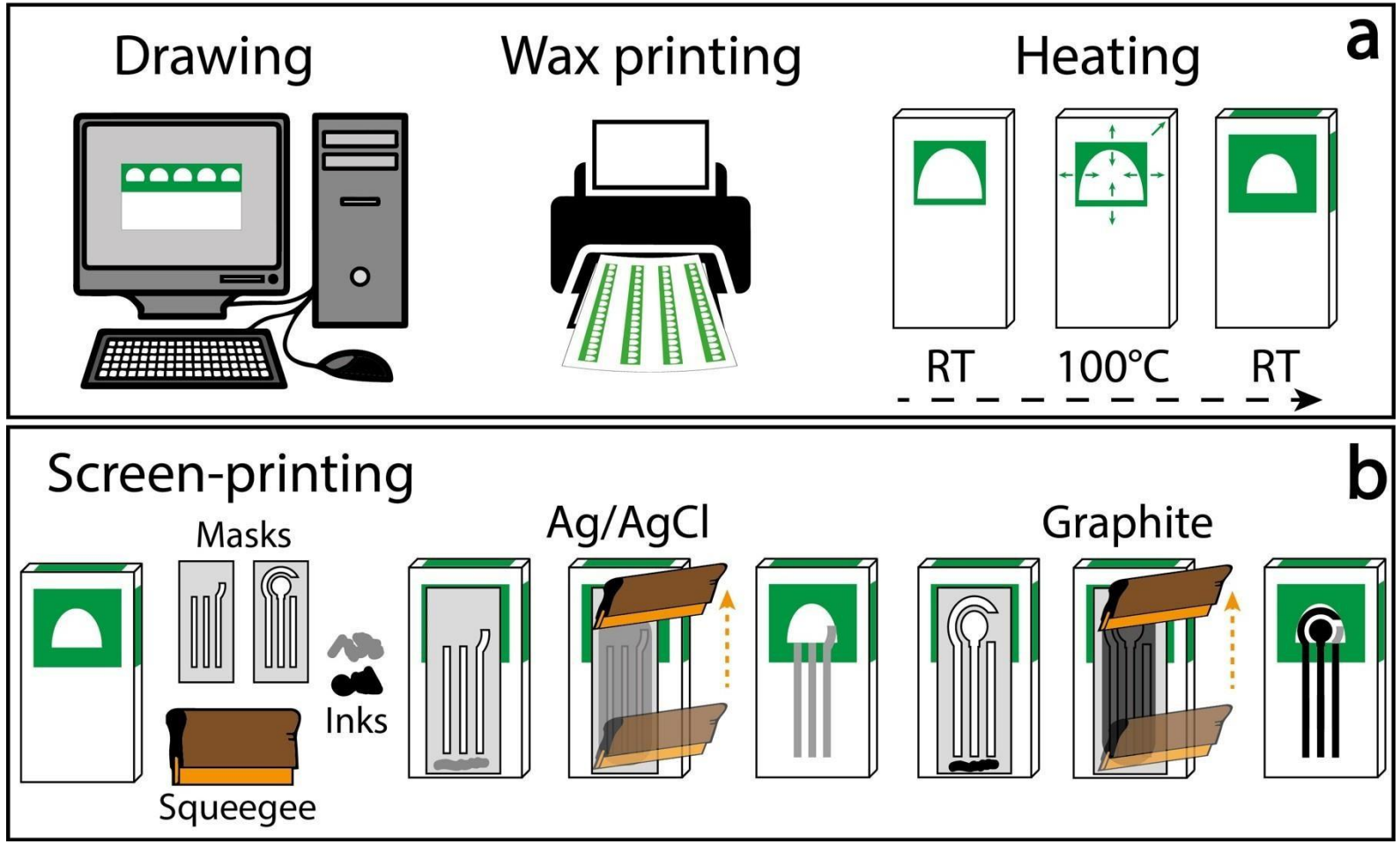
Reagents diffusion…

Electrical noise! ☹

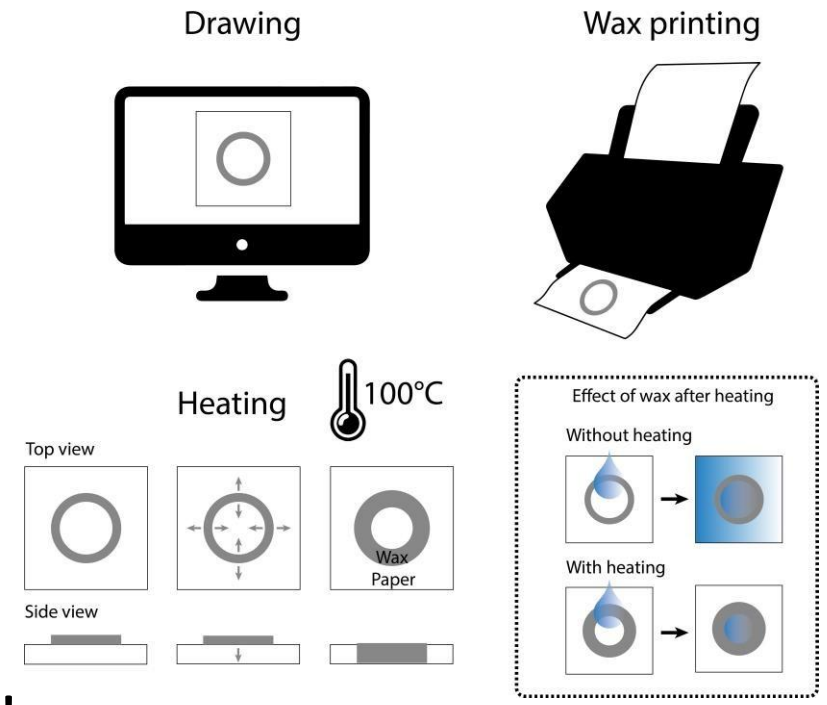
An hydrophobic barrier is needed…

From Paper to E-Paper

Few and easy steps



Hydrophilicity matters



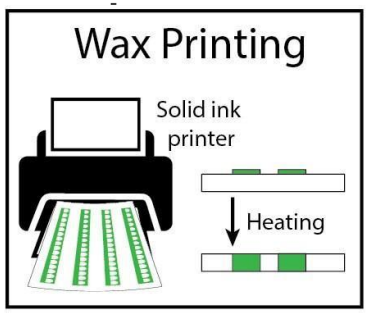
… also the cost!

Costs of the components for producing one device (all the costs have to be intended in Euro).

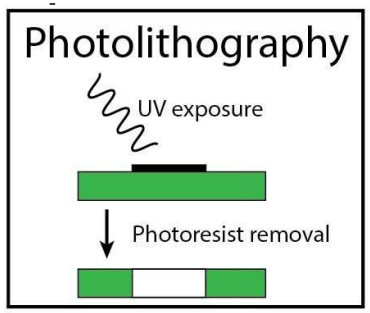
Substrate	Ag/AgCl ink	Carbon ink	Insulator	Substrate	Total cost	Saving[c]
Polyester	0.010	0.007	0.003[a]	0.013	0.033	45%
Whatman #1			0.001[b]	0.007	0.025	30%
Office paper			0.001[b]	0.0001	0.018	/

[a] Insulator ink.
[b] Wax.
[c] Calculated as 1 – [Office paper/Other] × 100.

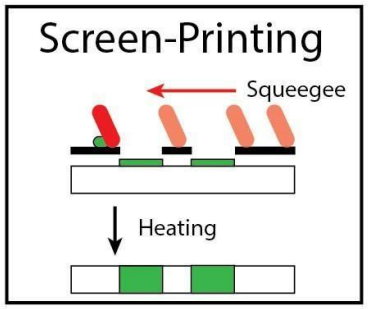
It depends on what you need and you have!



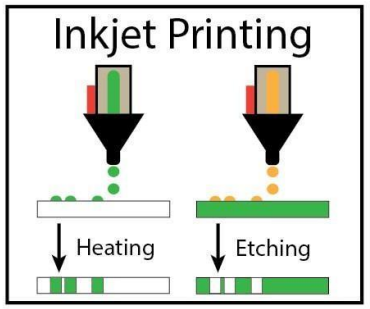
Sustainable
Low resolution



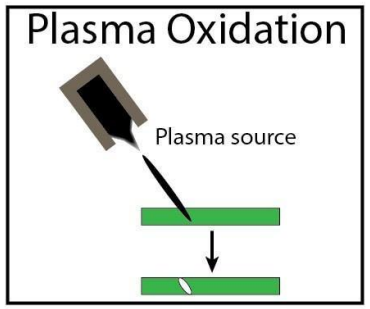
High resolution
Expensive



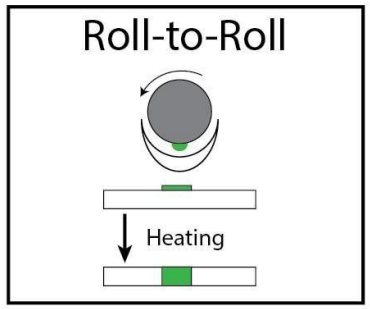
Easiness
Ad hoc masks



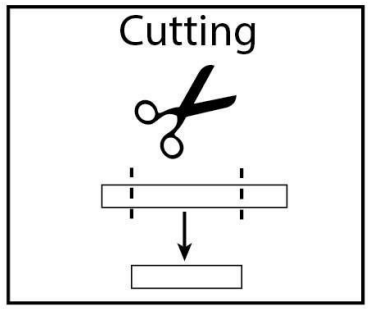
Reduced waste
Expensive printer



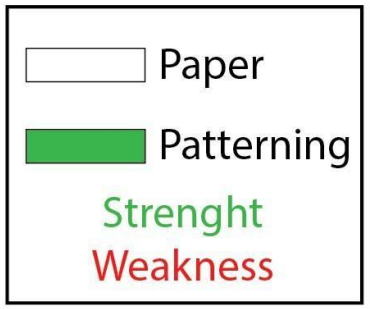
Cheap patterning
Hydrophobized paper



Mass scalable
Too many steps

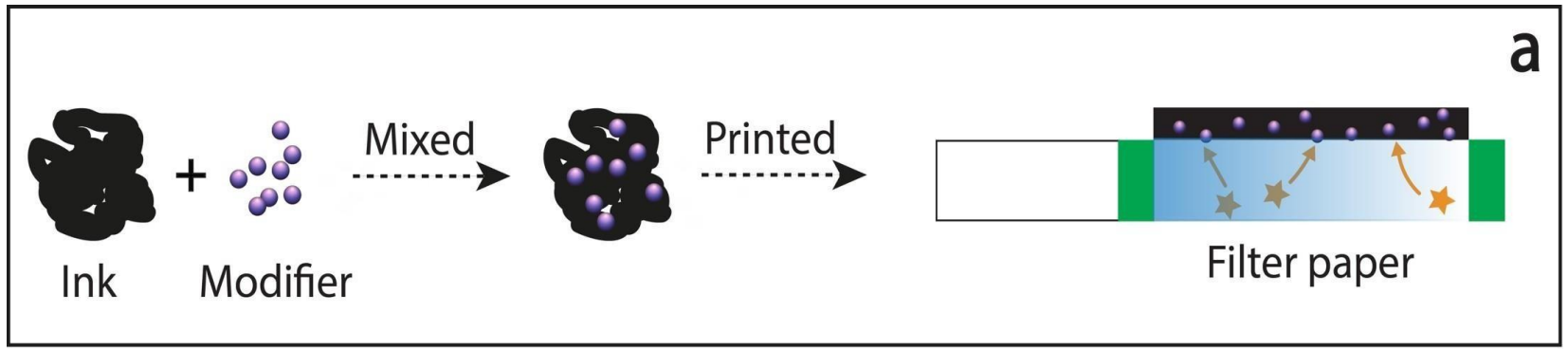


Low-cost
No channels

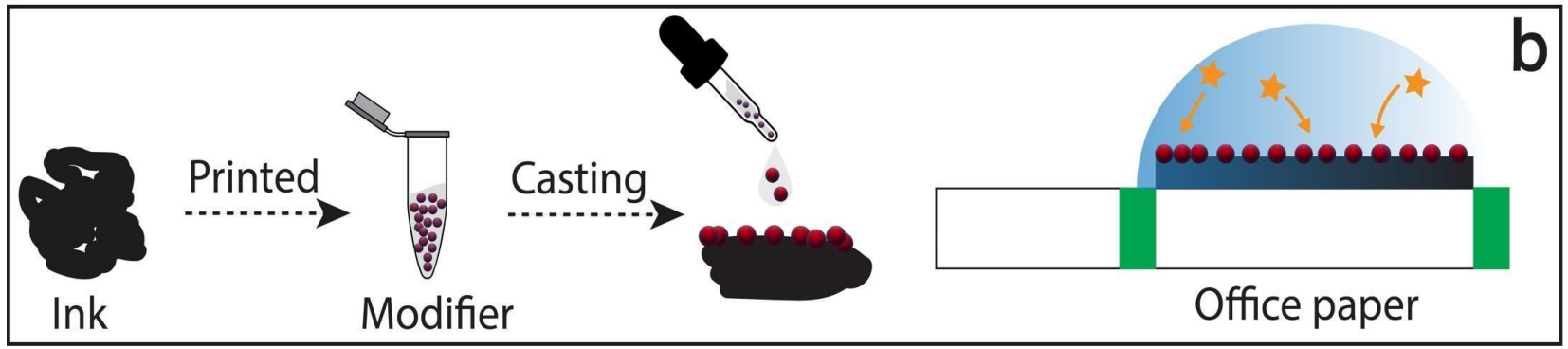


Which E-Paper?

Porous

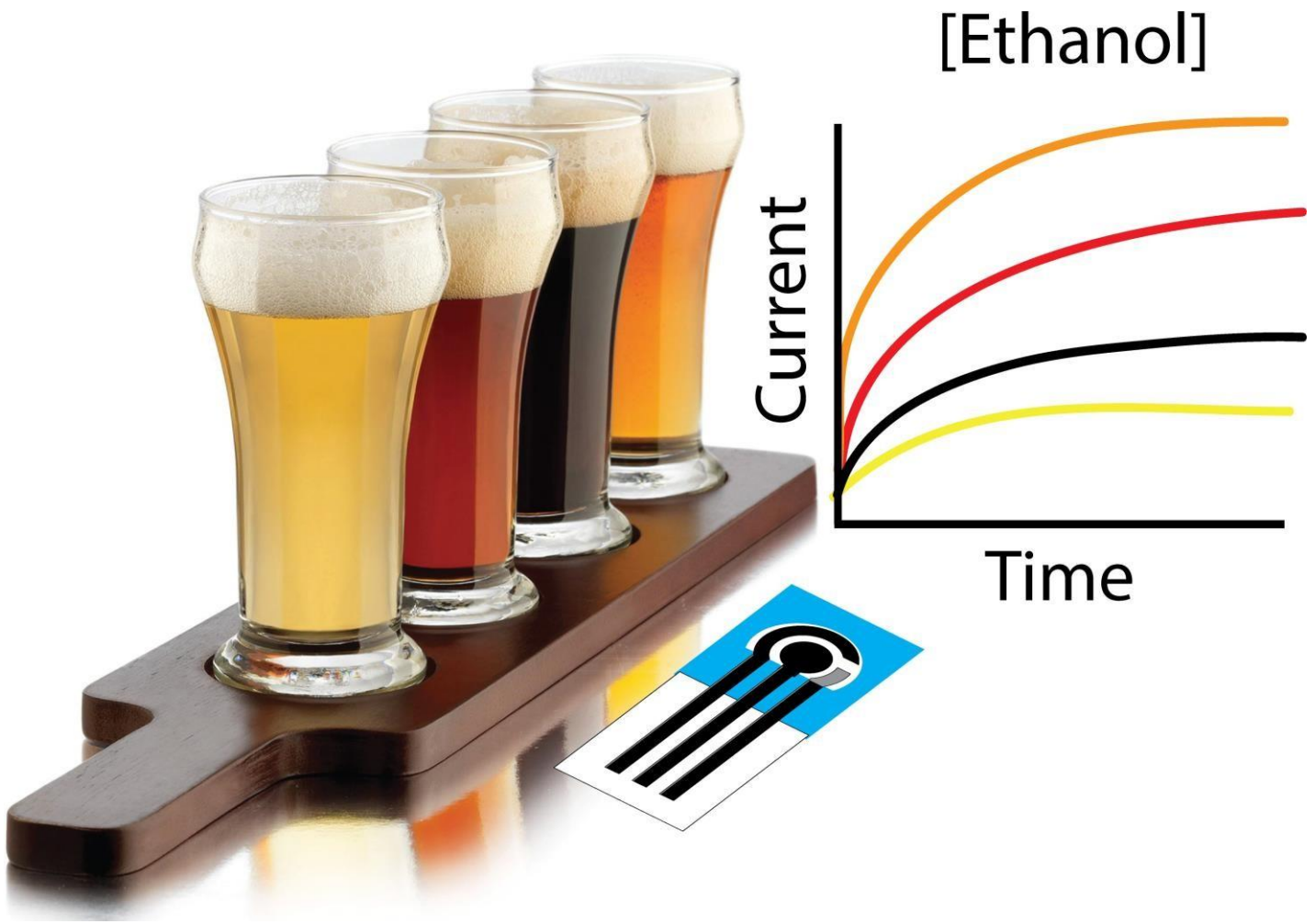


Non porous



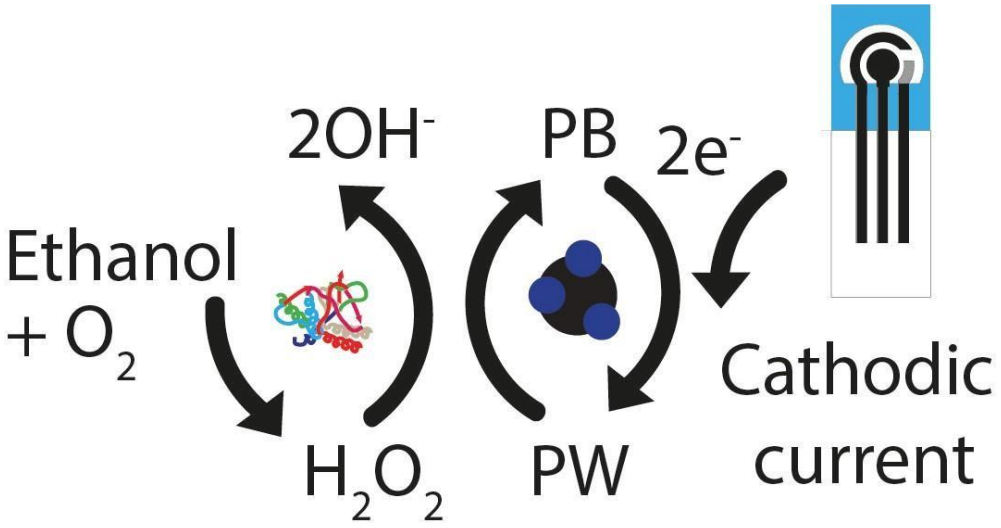
Anyway, paper is the substrate… we need to make these strips ad-hoc

Office paper for ethanol

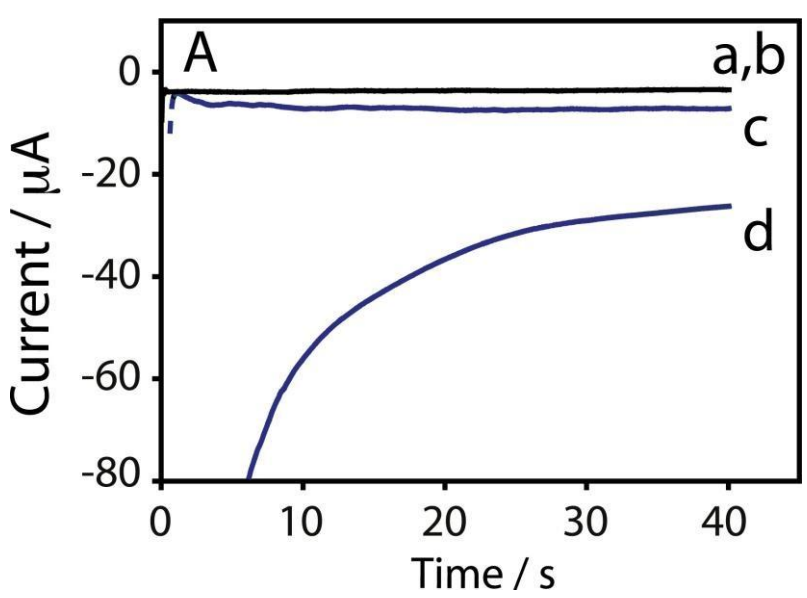


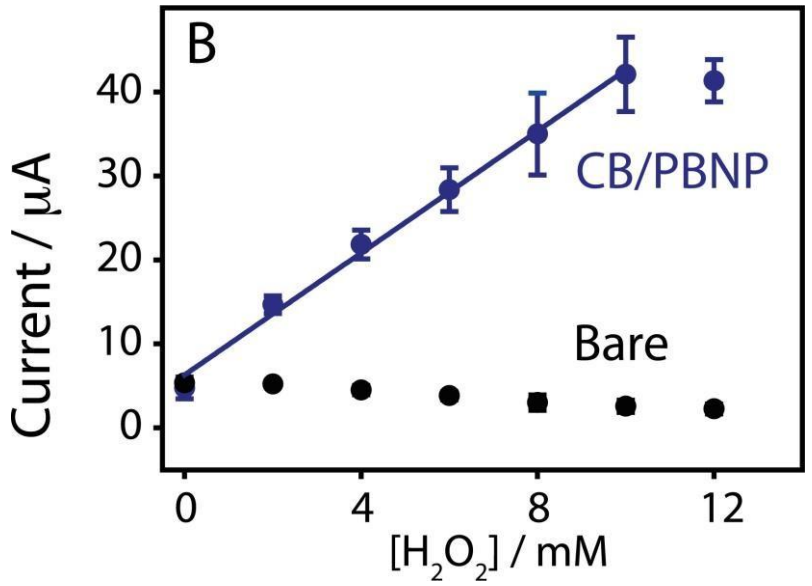
S. Cinti et al. Anal. Chim. Acta 960 (2017) 123-130

Detection mechanism

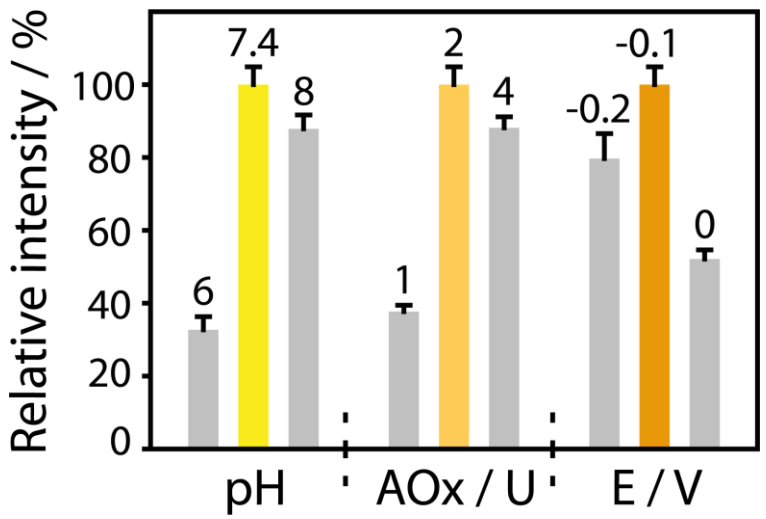


- Office paper
- Carbon Black
- Prussian Blue
- Alcohol oxidase

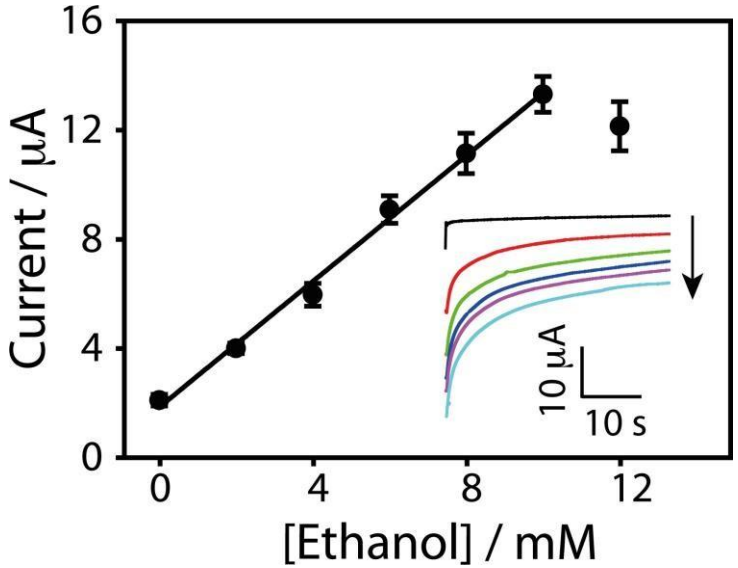




Optimization



Calibration curve



LOD = 0.5 mM

Linear range up to 10 mM

RSD = 8 %

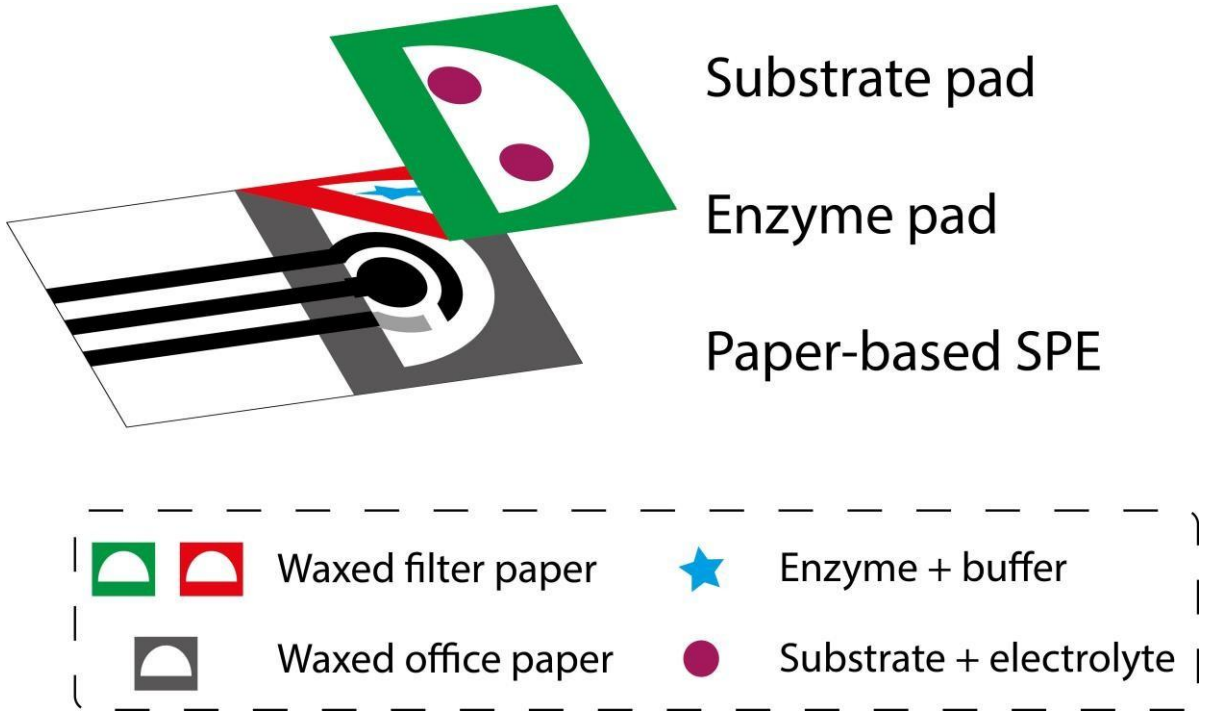
Accordance with label

Detection of ethanol in commercial beers.

Beer	Lager Best Bräu, Poland	Weiss Franziskaner, Germany	Pilsner Ceres, Denmark	Alcohol free Tourtel, Italy
				
Label [ethanol]/%$_{vol}$ (M)	4.7% (0.805 M)	5% (0.856 M)	4.6% (0.787 M)	<0.5% (0.086 M)
Found [ethanol]/%$_{vol}$ (M)	4.7 ± 0.4 (0.805 ± 0.075)	5.0 ± 0.4 (0.86 ± 0.07)	4.4 ± 0.2 (0.75 ± 0.04)	0.34 ± 0.03 (0.059 ± 0.004)
RSD/%	9.3	8.1	5.3	6.8

3-D paper origami for pesticides

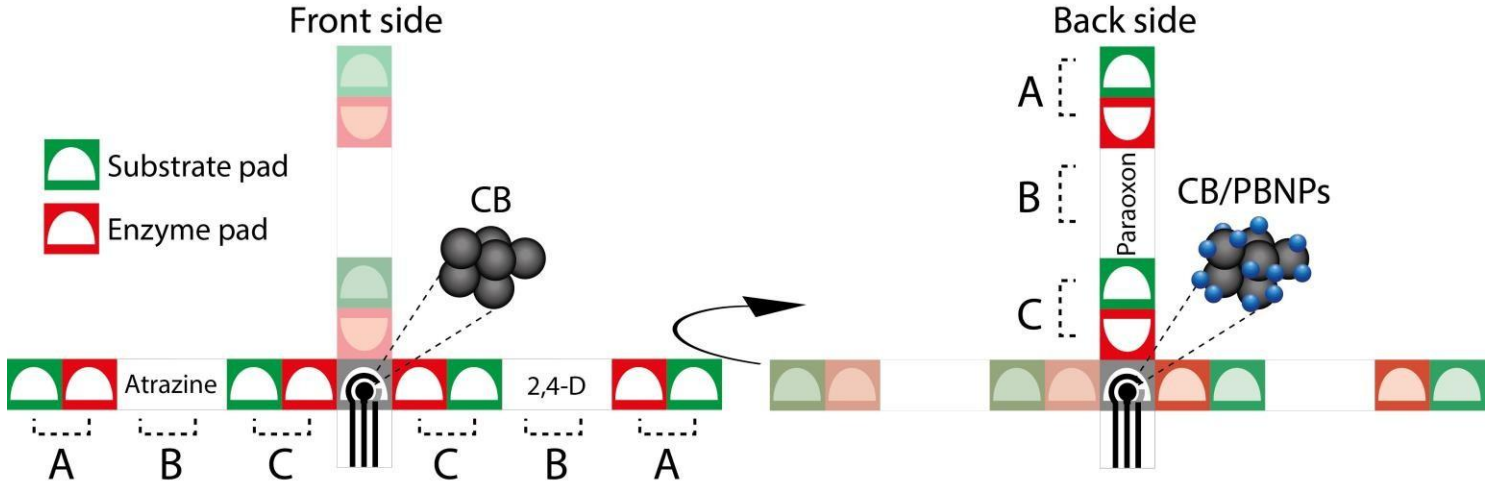
Filter paper + office paper



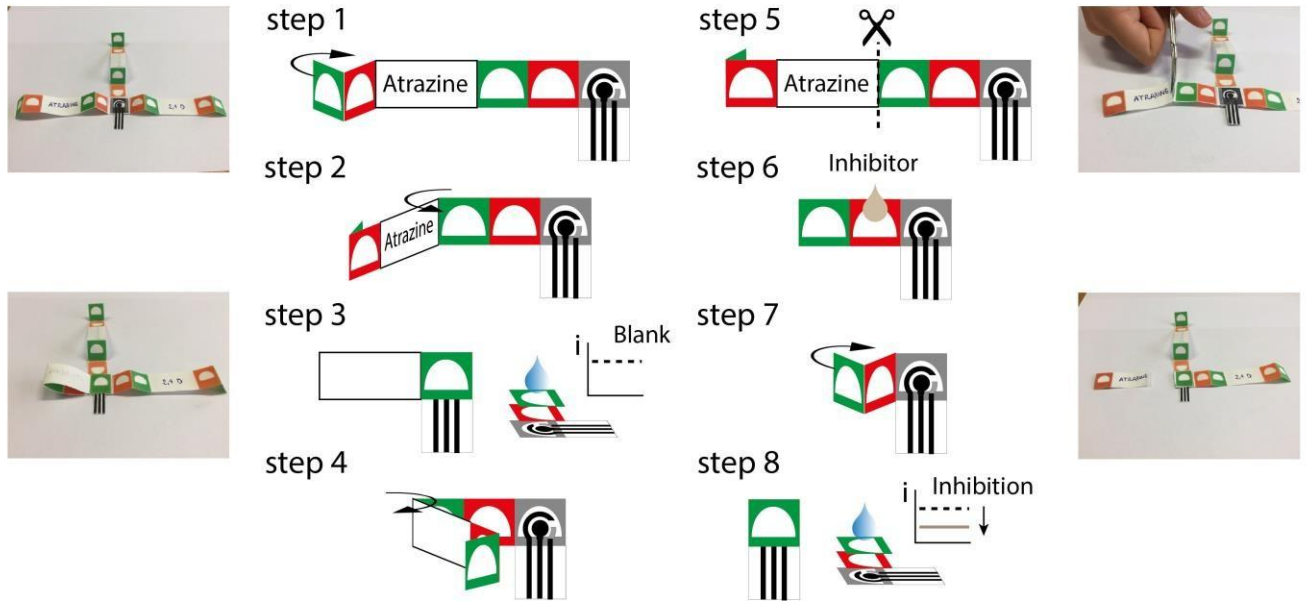
Paraoxon, **2,4-dichlorophenoxyacetic acid**, and **atrazine** by inhibition of **butyrylcholinesterase**, **alkaline phosphatase,** and **tyrosinase**

F. Arduini et al. Biosens. Bioelectron. (2018) DOI:10.1016/j.bios.2018.10.014

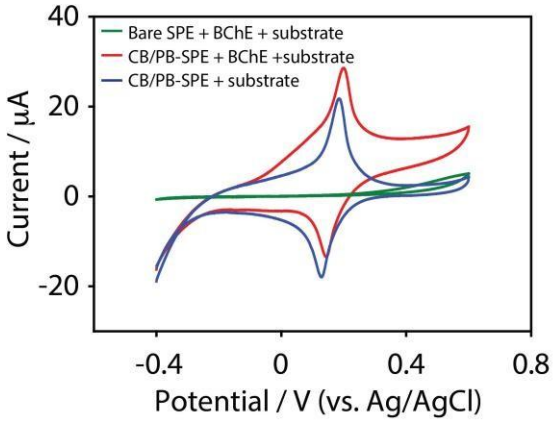
Configuration

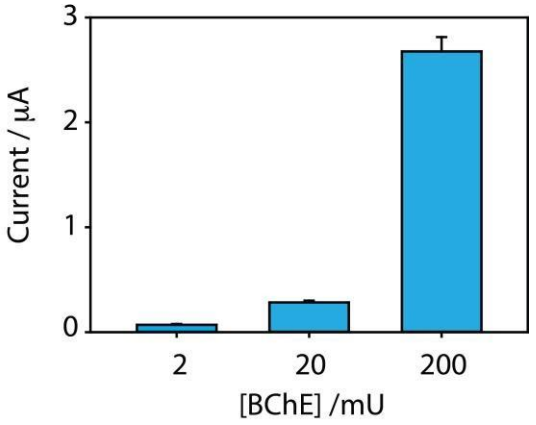


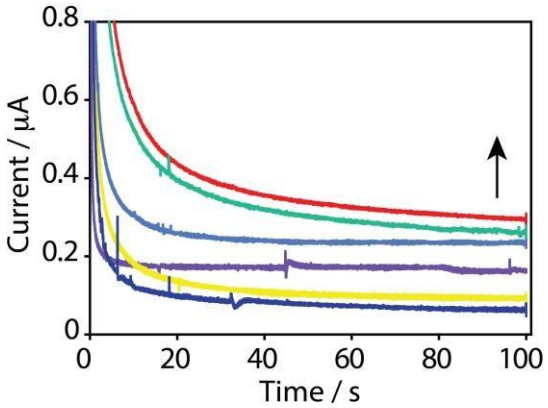
Measurements, e.g. Atrazine

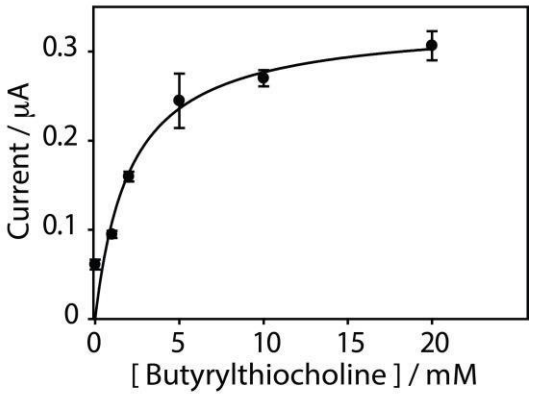


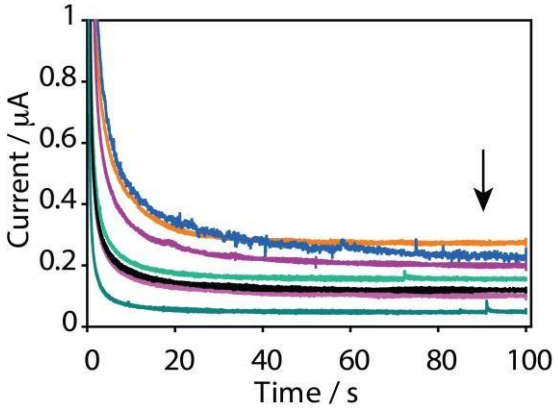
E.g. paraoxon detection

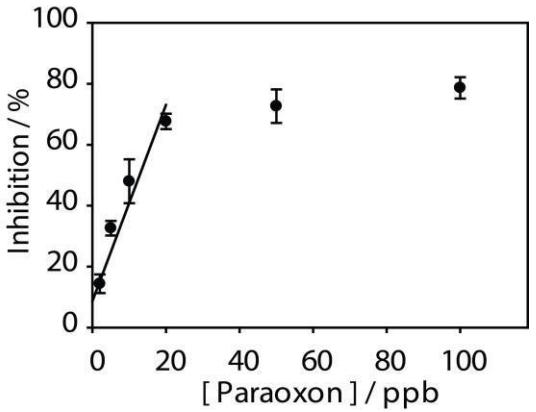












LOD = 2 ppb

Linear range up to 30 ppb

RSD = 11%

<u>Real sample: River water</u>

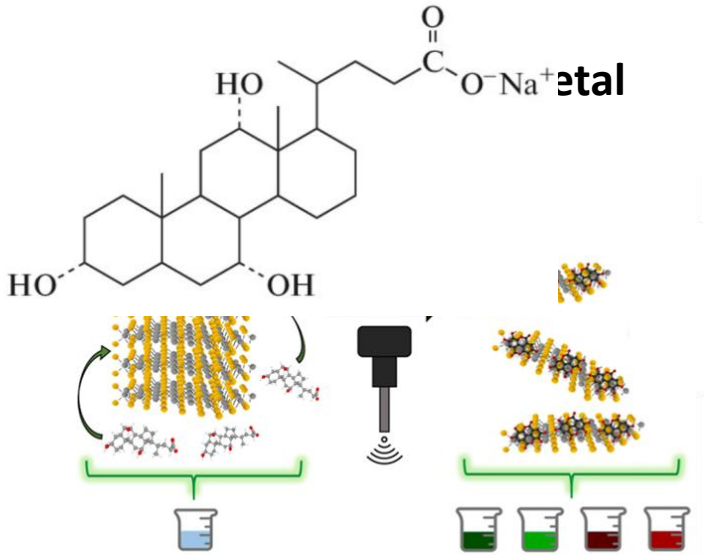
Linear up to 30 ppb

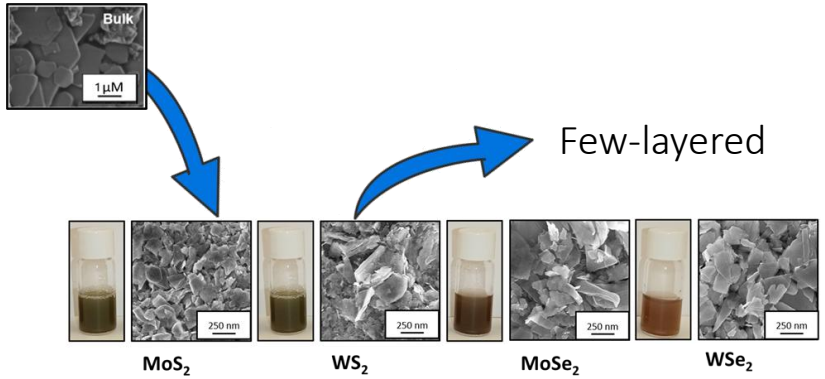
Recoveries: 90 and 88% (10 and 20 ppb)

Green and sustainable production of nanomaterials

Sodium cholate as redox-inert exfoliating agent for nanomaterials synthesis/preparation in water

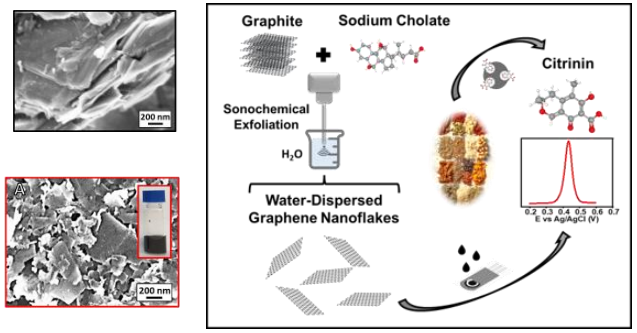
UNITE UNIVERSITÀ DEGLI STUDI DI TERAMO





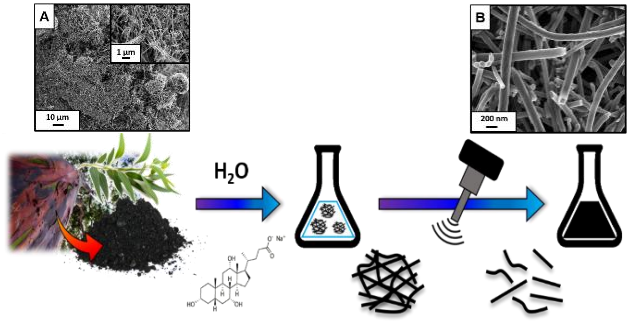
Rojas, D., Della Pelle, F., Del Carlo, M., Compagnone, D., & Escarpa, A. (2020). Electrochemistry Communications, 115, 106718.

2D Graphene nanoflakes



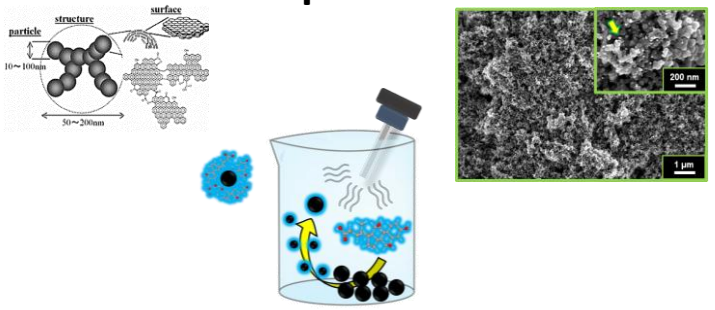
Elfadil, D., Silveri, F., Palmieri, S., Della Pelle, F.*, Sergi, M, Del Carlo, M., Amine, A.**, Compagnone, D. (2022). Talanta. 124010

1D Biochar nanofibers



Bukhari, Q.U.A; Silveri, F.; Della Pelle, F.*; Scroccarello, A.; Zappi, D.; Cozzoni, E.; Compagnone, D.*. (2021) ACS Sustainable Chem. & Eng, 9, 41

OD Carbon Black and mesoporous carbon

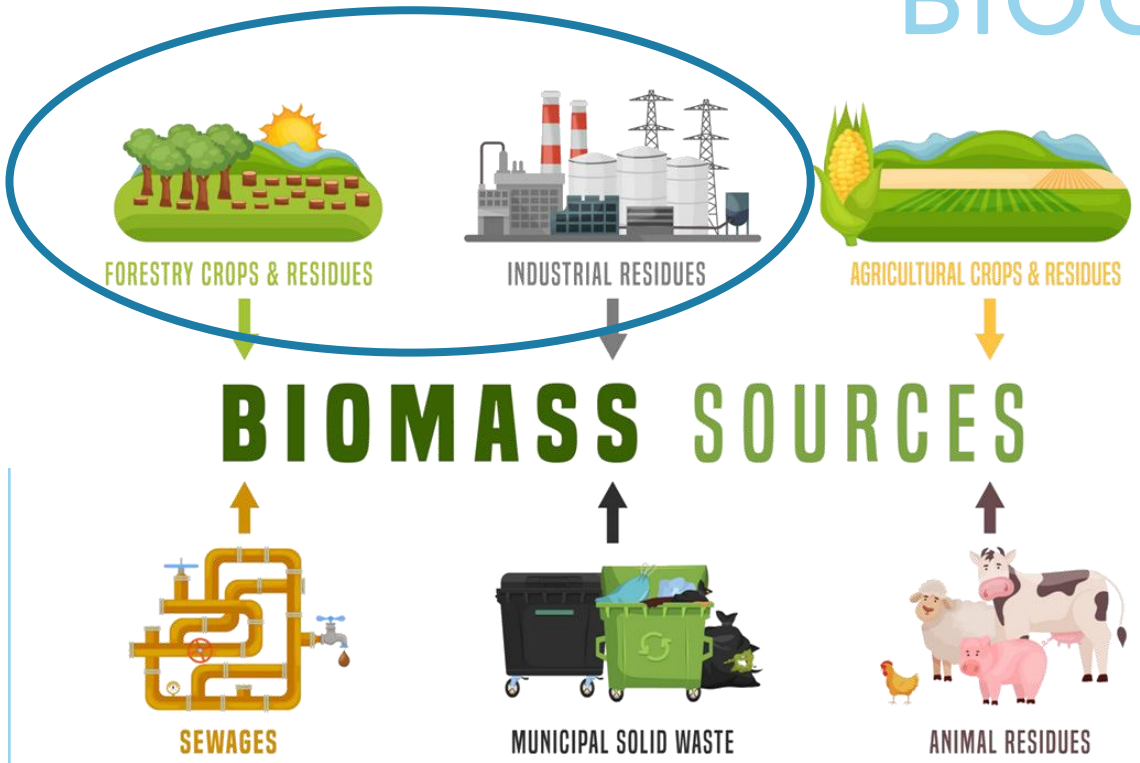


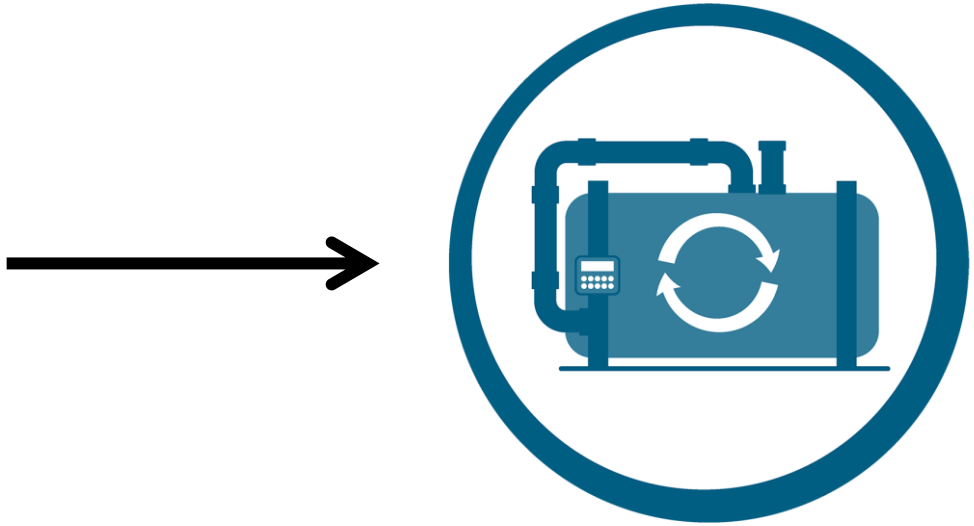
Silveri, F., Della Pelle, F. *, Scroccarello, A., Mazzotta, E., Di Giulio, T., Malitesta, C., Compagnone, D. * (2022). Antioxdants,11, 2008

Sodium cholate as E.A. and S.A.

Effective exfoliation/nanodispersion
NMs easily purifiable
NMs Stable
Low cost
Redox-inert

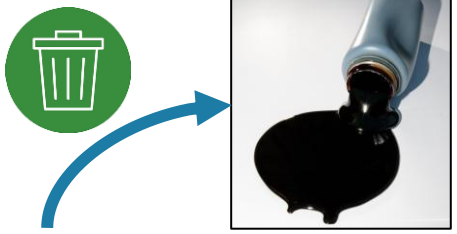
BIOCHAR





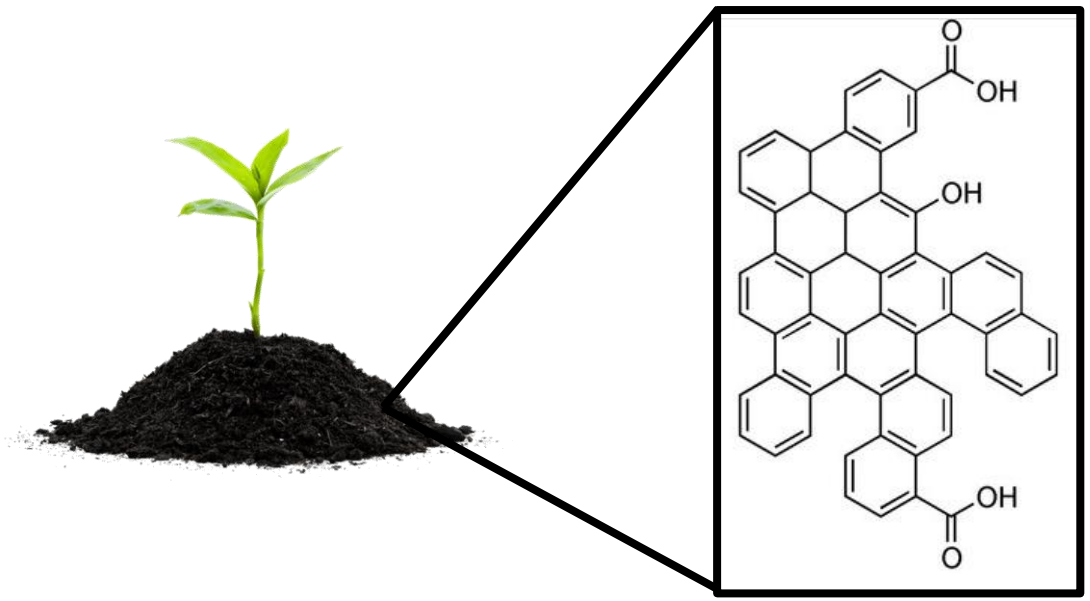
Pyrolysis
controlled temperature and atmosphere

PAPER INDUSTRY

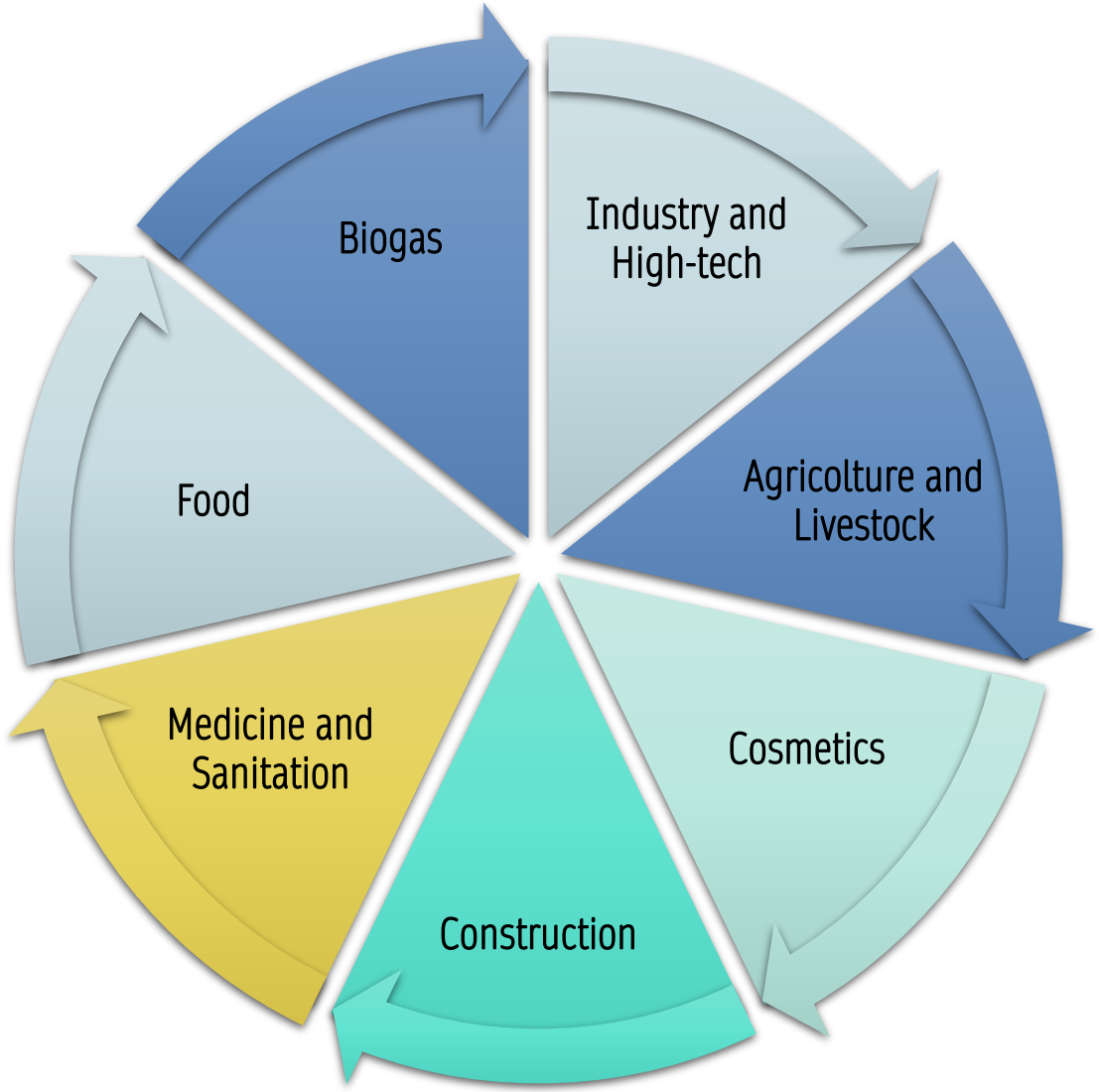


Black liquor

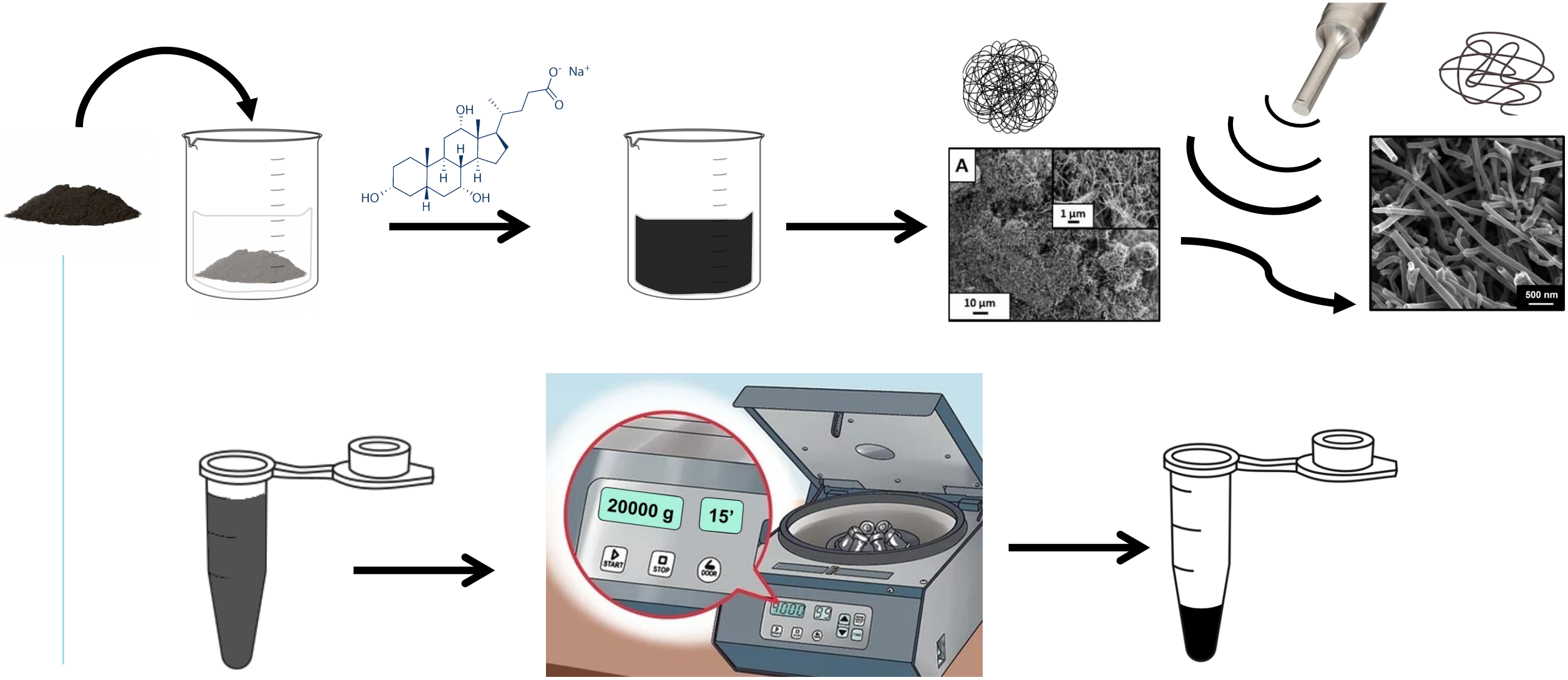
BIOCHAR



- Oxygen-rich functionalization, amorphous carbons, mostly hybridized sp^3, and crystalline areas with sp^2 graphene-like conjugated carbons
- Large surface area, good stability, and properties similar to those of other carbon-based materials

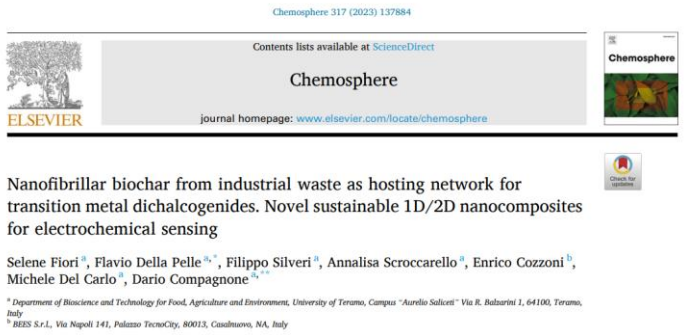


BIOCHAR: WATER-PHASE 'EXFOLIATION'



Bukhari, Q. U. A., Silveri, F., Della Pelle, F., Scroccarello, A., Zappi, D., Cozzoni, E., & Compagnone, D.. *ACS Sustainable Chemistry & Engineering*, 2021, 9(41), 13988-13998.

Nanofibrillar biochar from industrial waste as hosting network for transition metal dichalcogenides. Novel sustainable 1D/2D nanocomposites for electrochemical sensing


Chemosphere 317 (2023) 137884

Contents lists available at ScienceDirect

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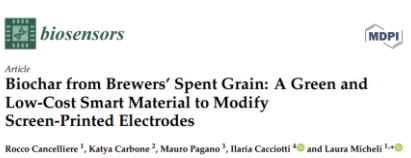
journal homepage: www.elsevier.com/locate/chemosphere

Nanofibrillar biochar from industrial waste as hosting network for transition metal dichalcogenides. Novel sustainable 1D/2D nanocomposites for electrochemical sensing

Selene Fiori [a], Flavio Della Pelle [a,*], Filippo Silveri [a], Annalisa Scroccarello [a], Enrico Cozzoni [b], Michele Del Carlo [a], Dario Compagnone [a,**]

[a] Department of Bioscience and Technology for Food, Agriculture and Environment, University of Teramo, Campus "Aurelio Saliceti" Via R. Balzarini 1, 64100, Teramo, Italy

[b] BEES S.r.l., Via Napoli 141, Palazzo TecnoCity, 80013, Casalnuovo, NA, Italy


biosensors

MDPI

Article

Biochar from Brewers' Spent Grain: A Green and Low-Cost Smart Material to Modify Screen-Printed Electrodes

Rocco Cancelliere [1], Katya Carbone [2], Mauro Pagano [3], Ilaria Cacciotti [4] and Laura Micheli [1,*]


ACS Sustainable Chemistry & Engineering

Water-Phase Exfoliated Biochar Nanofibers from Eucalyptus Scraps for Electrode Modification and Conductive Film Fabrication

Qurat Ul Ain Bukhari, Filippo Silveri, Flavio Della Pelle, Annalisa Scroccarello, Daniele Zappi, Enrico Cozzoni, and Dario Compagnone


Green Chemistry

ROYAL SOCIETY OF CHEMISTRY

CRITICAL REVIEW

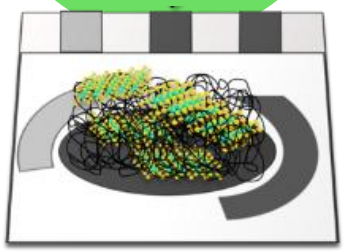
State-of-the-art and perspectives in the use of biochar for electrochemical and electroanalytical applications

grado zero innovation

Nanofibrillar BH from eucalyptus scraps

Exfoliated Transition Metal Dicalchogenides (TMD)

Water-dispersed nanocomposites BH-TMD


Screen-printed electrode modification

Dopamine

Serotonin

Quercetin

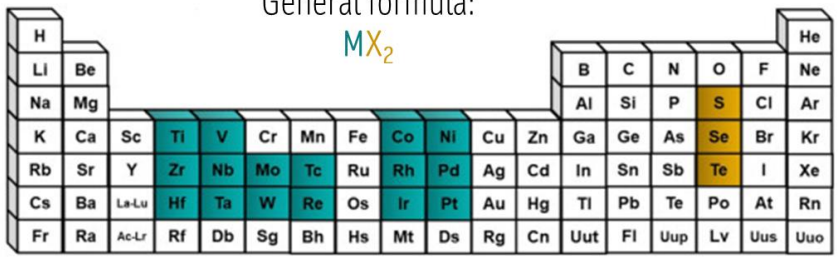
Rutin

Food supplements, biological fluids and drugs

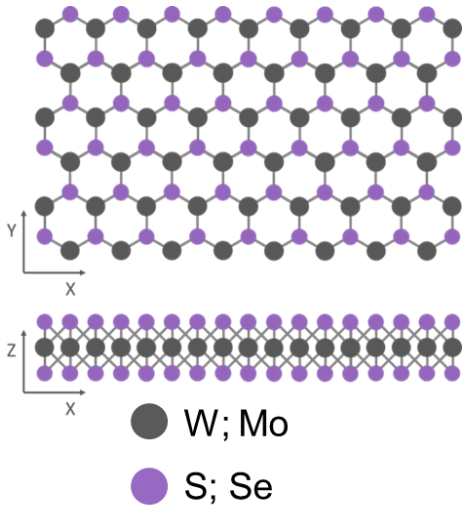


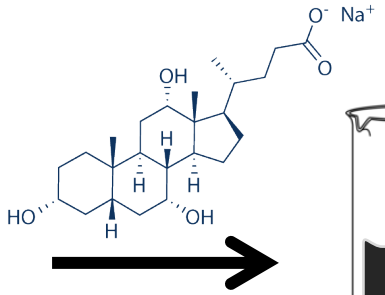

General formula:

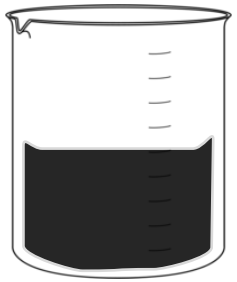
MX_2

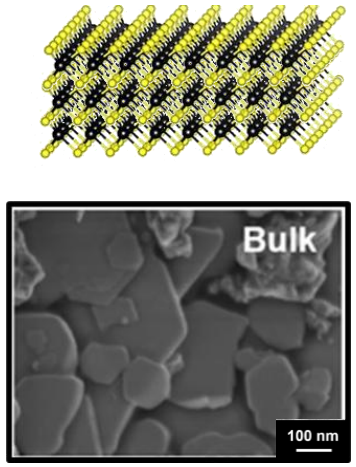


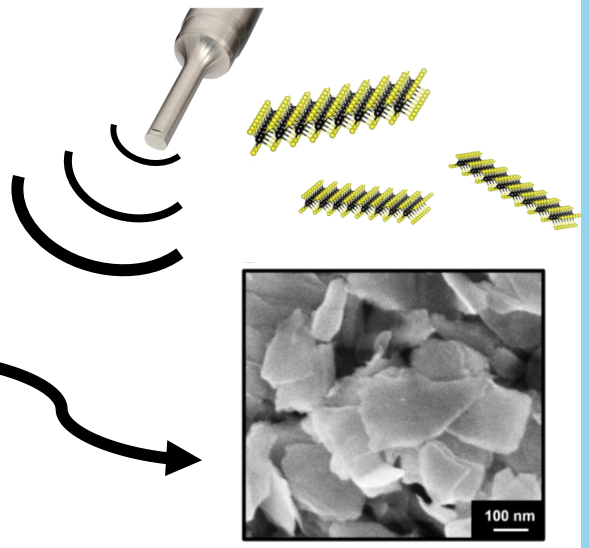
TMD: LIQUID-PHASE EXFOLIATION

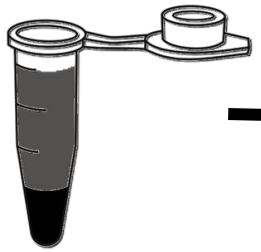


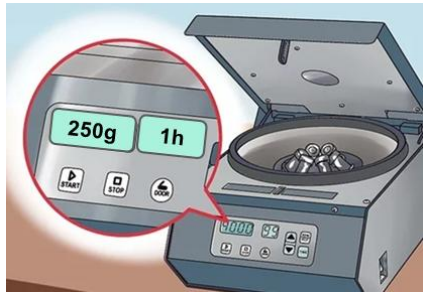


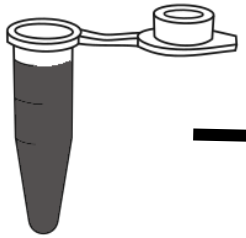


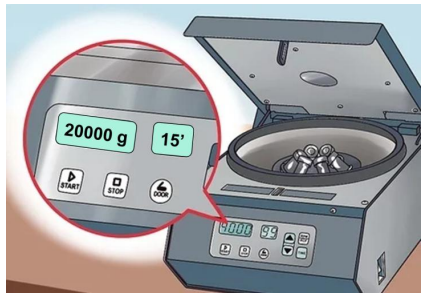


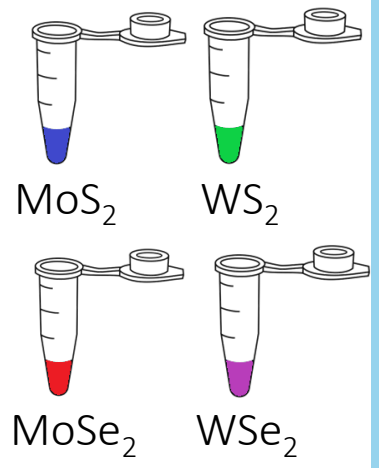




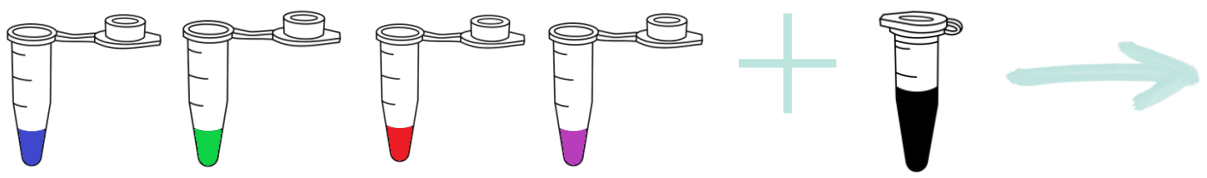


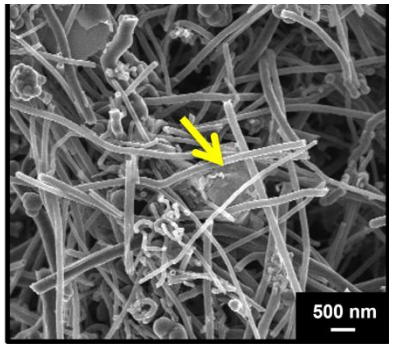




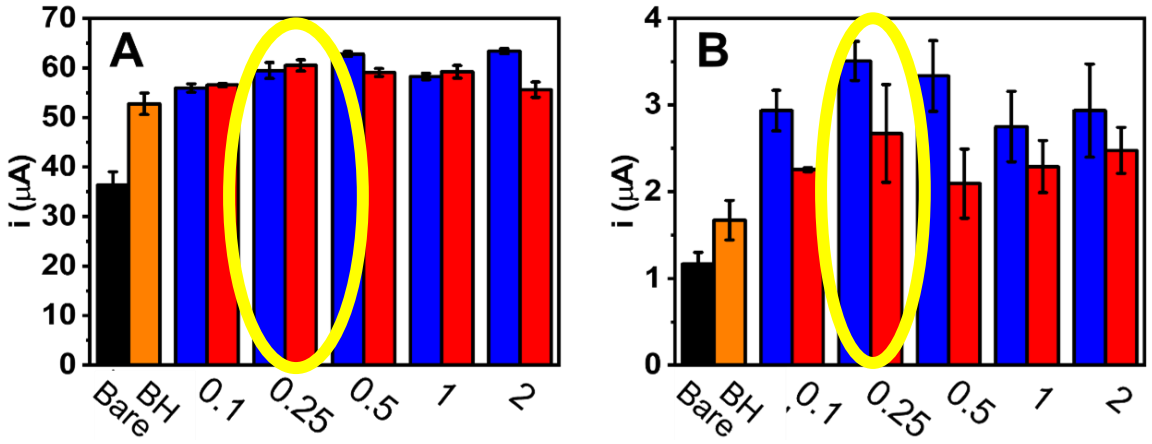


Nanocomposites formation





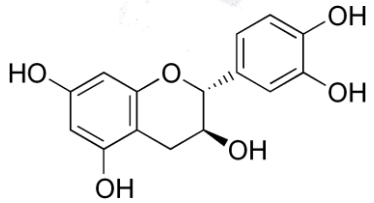
Four BH-TMDs NCs in water used to modify commercial screen-printed electrodes via drop-casting



BH → 1 mg/mL
TMD → 0.25 mg/mL

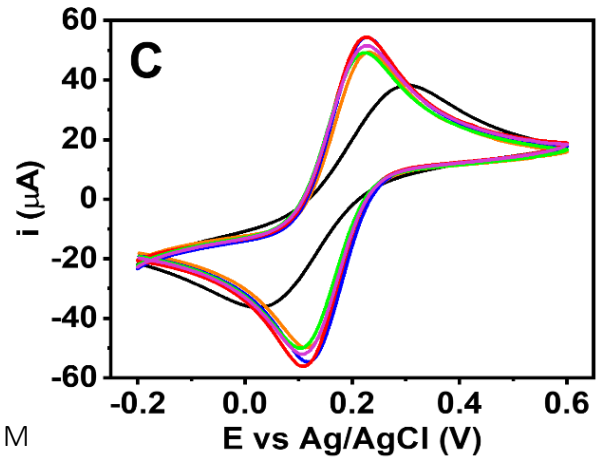
A, C, D- $[Fe(CN)_6]^{3-/4-}$

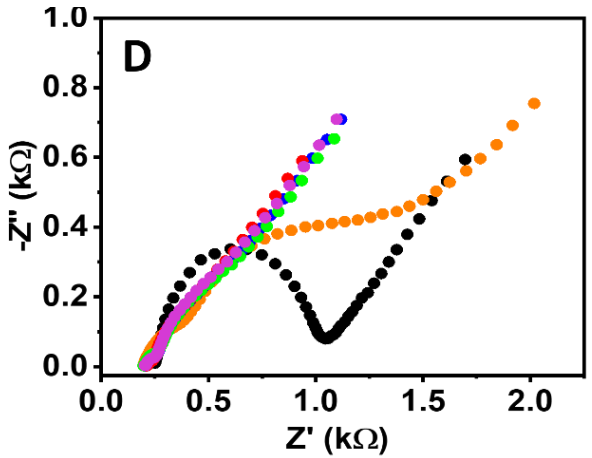
B-



BH-MoS_2

BH-$MoSe_2$

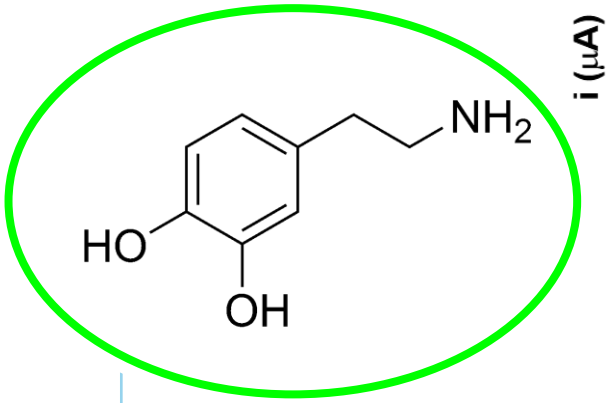


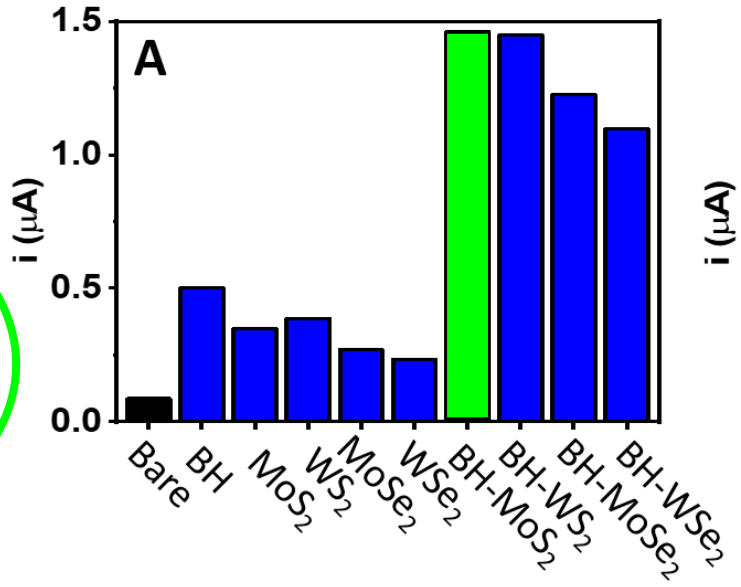


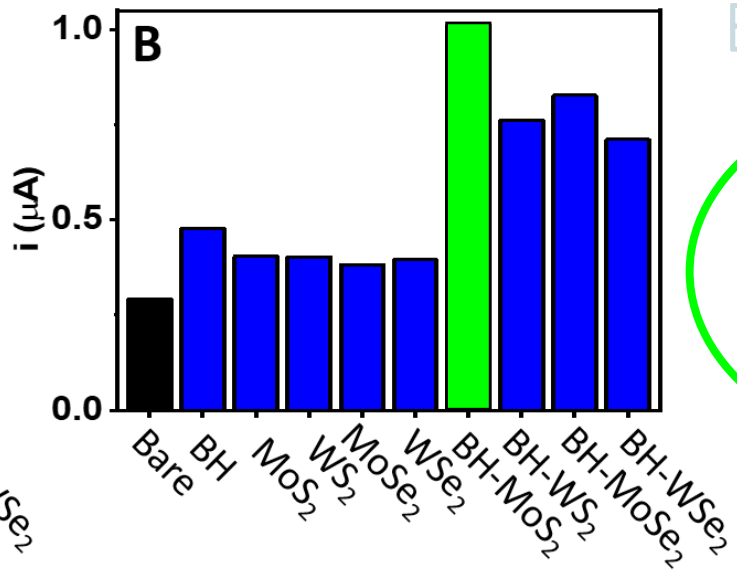
Anodic peak intensity extrapolated from CVs carried out at 25 mV s^{-1} with 5 mM $[Fe(CN)_6]^{3-/4-}$ in 0.1 M KCl (A, C) and 100 μM catechin (B). EIS performed with 5 mM $[Fe(CN)_6]^{3-/4-}$ in 0.1 M KCl (D)

Electrosensing ability

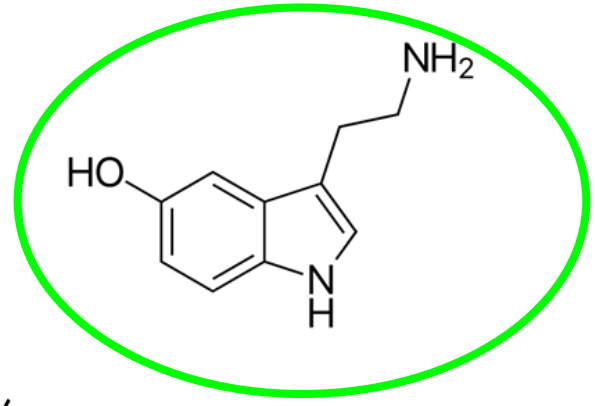
A DOPAMINE 5 µM



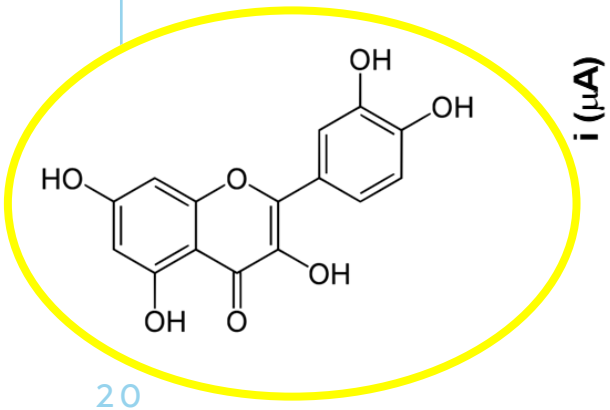


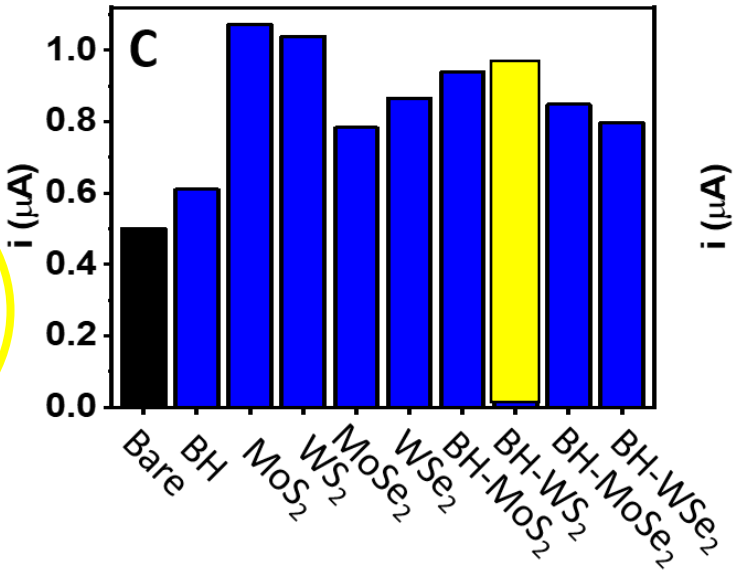


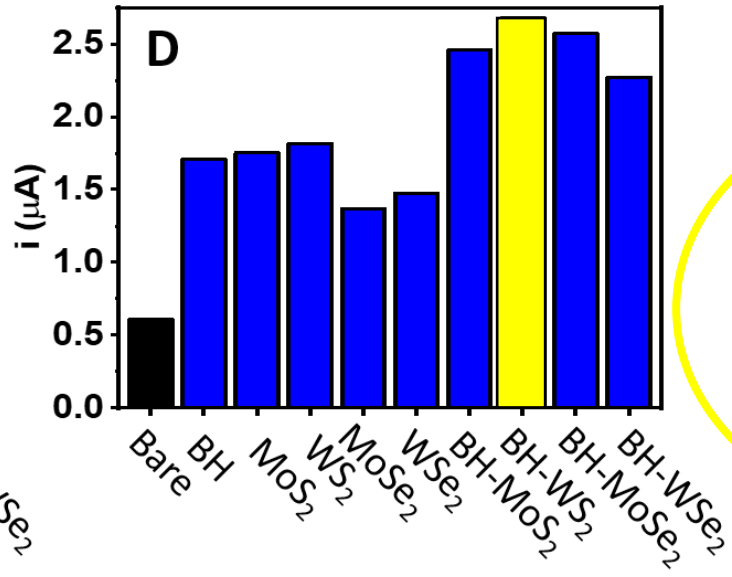
B SEROTONIN 10 µM



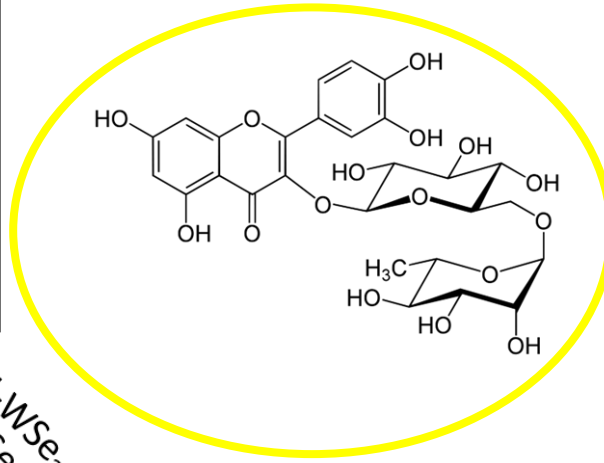
C QUERCETIN 5 µM





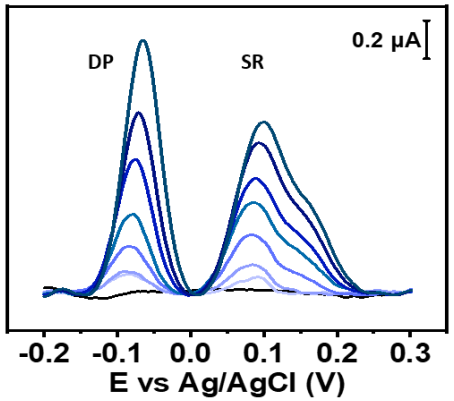


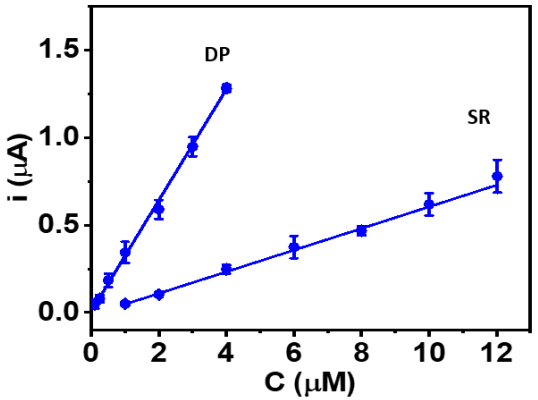
D RUTIN 5 µM



Current intensity extrapolated from DPV performed in PB pH 7

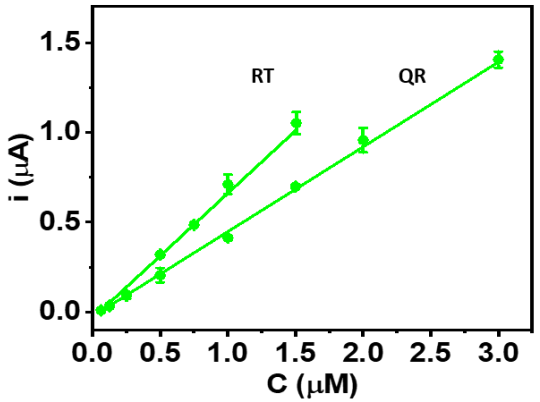
Calibration and sample analysis

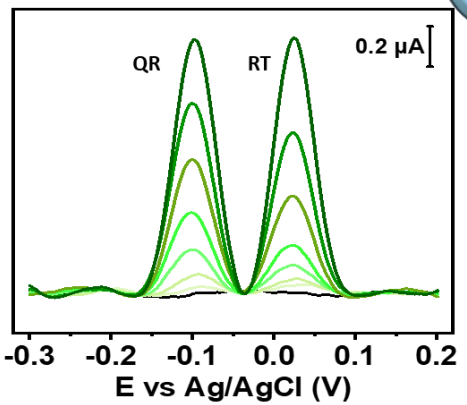




Dopamine
LOD = 0.02 µM
L.R. 0.1-4 µM
RSD≤ 5% (n=3)

Serotonin
LOD=0.21 µM
L.R. 1-12 µM
RSD≤ 5% (n=3)

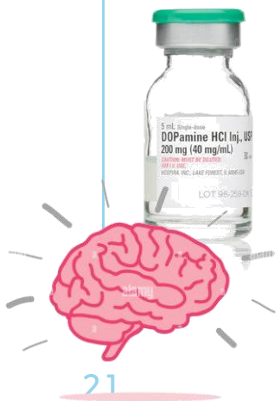


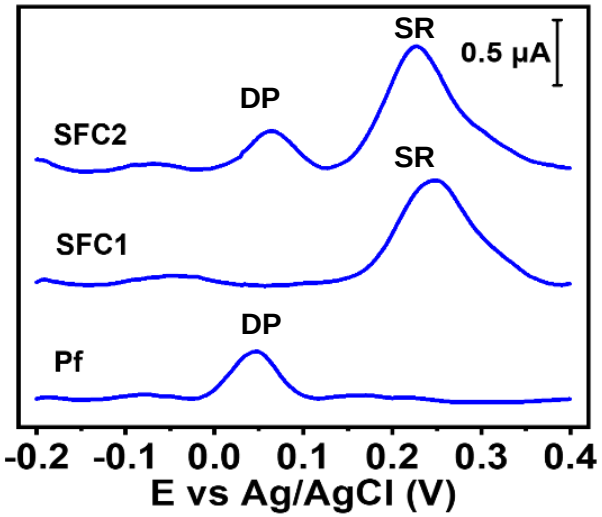


Quercetin
LOD=0.03 µM
L.R. 0.12-3 µM
RSD≤ 4% (n=3)

Rutin
LOD=0.01 µM
L.R. 0.06-1.5 µM
RSD≤ 5% (n=3)

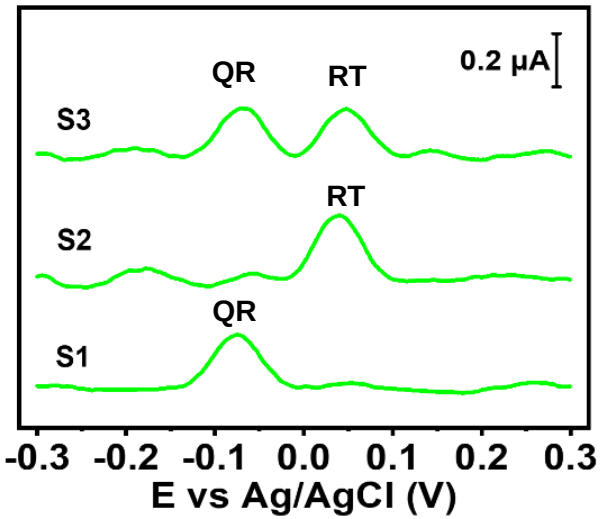
BH-MoS_2





DOPAMINE
Rec = 90-100%
SEROTONIN
Rec = 96-102%
QUERCETIN
Rec = 93-112%
RUTIN
Rec = 90-102%
RSD≤ 6% (n=3)

BH-WS_2



Current intensity extrapolated from DPV performed in PB pH 7

Lab on strips by Chat-GPT

Lab-on-strip devices are miniaturized diagnostic tools that integrate various chemical or biological analysis processes onto a simple strip, typically designed for single use. They are similar to **lab-on-a-chip** devices but use a **strip** of absorbent material (like paper or plastic) instead of solid microfluidic chips.
The goal of lab-on-strip systems is to provide **simple, quick, and affordable** testing for complex analyses that would otherwise require specialized laboratory equipment. A common example is the **pregnancy test**, which uses a chemical reaction on a strip to detect the hormone hCG in urine.

Key Advantages:
•**Portability**: Can be used anywhere, even outside a lab.
•**Affordability**: Cheaper than traditional lab tests.
•**Speed**: Results are available within minutes.

Lab-on-strip technology is used in various fields, including **medical diagnostics**, **food safety**, and **environmental monitoring**

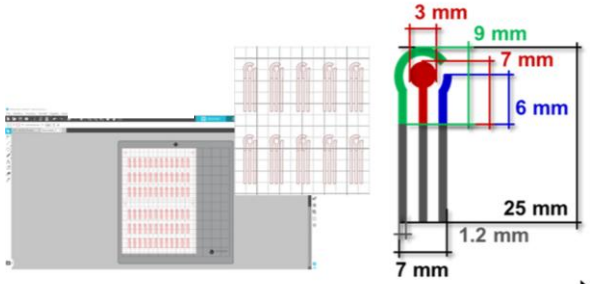
DRAWBACKS

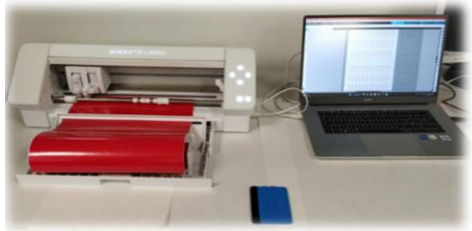
1. **Limited Sensitivity and Accuracy**
2. **Restricted Range of Tests**
3. **Qualitative or Semi-Quantitative Results**
4. **Environmental Sensitivity**
5. **Single-Use Nature**
6. **Limited Multiplexing Capabilities**
7. **Reduced Reliability for Complex Analyses**
8. **Short Shelf Life**

In House Sensors production

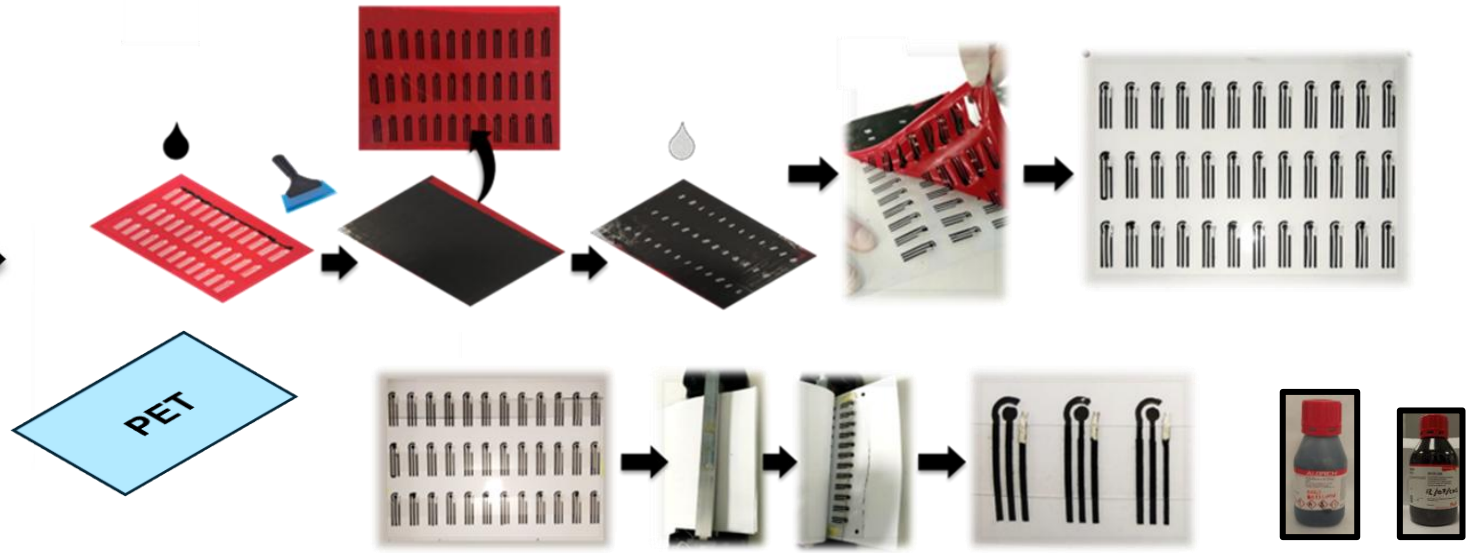
Stencil-printing manufacturing

Flexible polymers

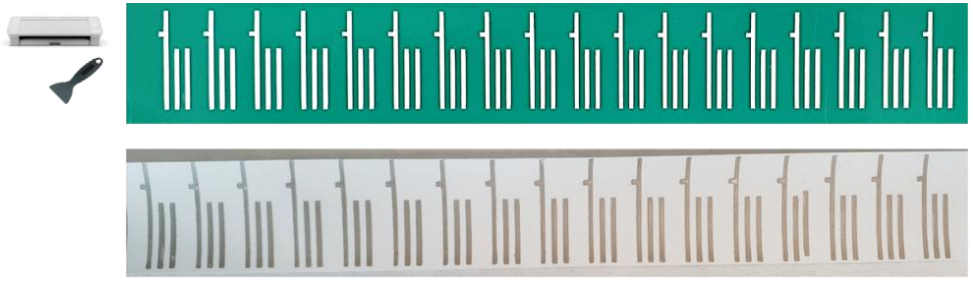




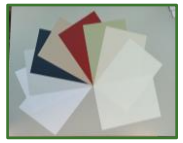
Cutting plotter

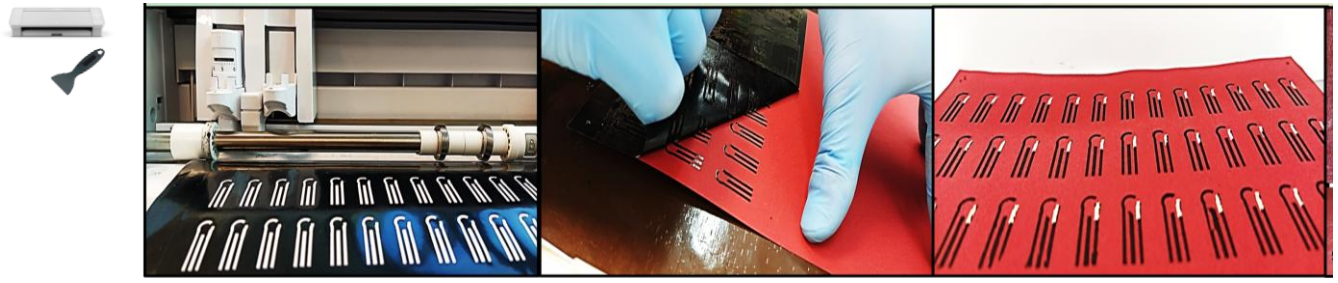


Nitrocellulose



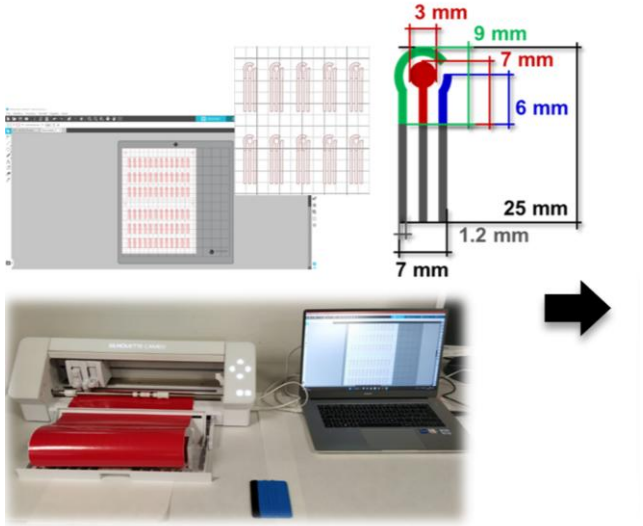
Paper





Silveri et al. (2023). **Biosensors and Bioelectronics**, 237, 115450.
Della Pelle et al. (2023). **Nanoscale**, 15(15), 7164-7175.

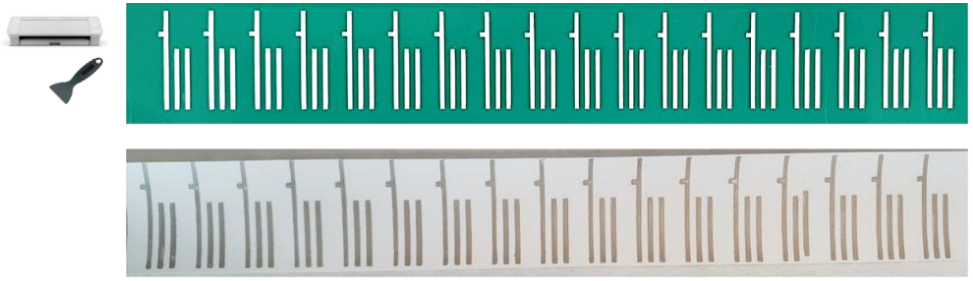
Stencil-printing manufacturing

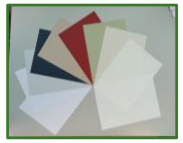


Cutting plotter

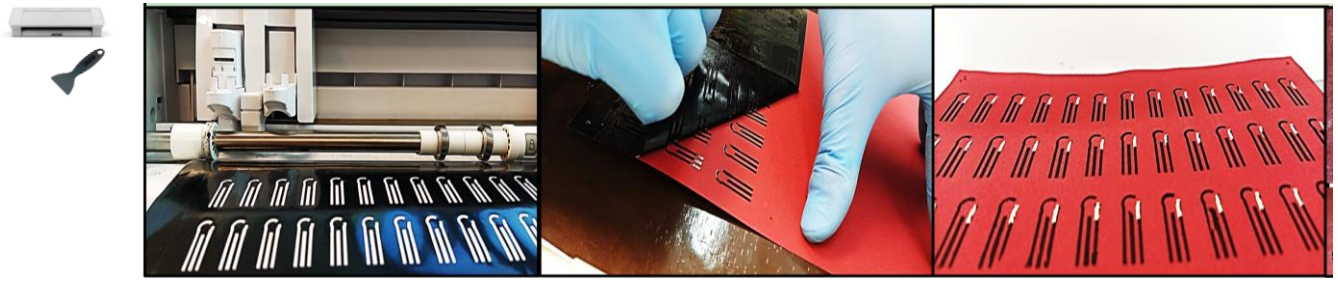
Flexible polymers

Nitrocellulose





Paper



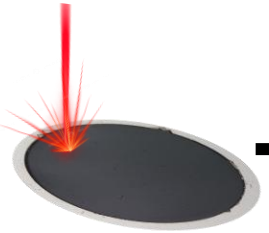
Silveri et al. (2023). **Biosensors and Bioelectronics**, 237, 115450.
Della Pelle et al. (2023). **Nanoscale**, 15(15), 7164-7175.

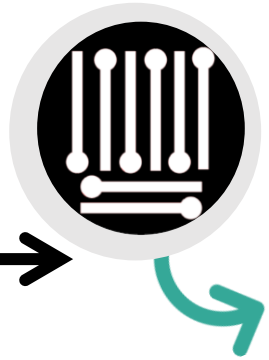
Biochar sensor fabrication

Biochar before exfoliation

Biochar after exfoliation

Cellulosic membrane

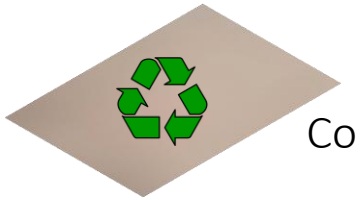




Front: BH film

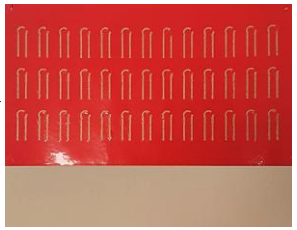
Back: Paper support

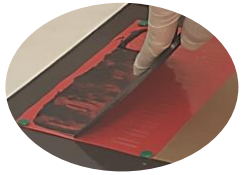
Shiro Echo Raw Sand
100% recycled fiber

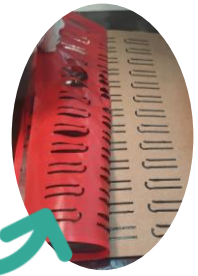


Conductive carbon ink

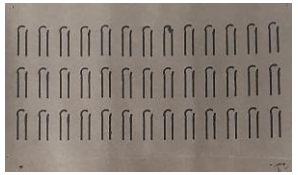
RE and CE mask







Curing 60°C, 30 min



RE mask

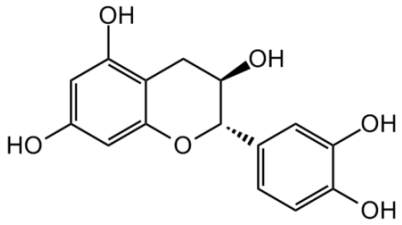
Silver ink

Curing 60°C, 30 min

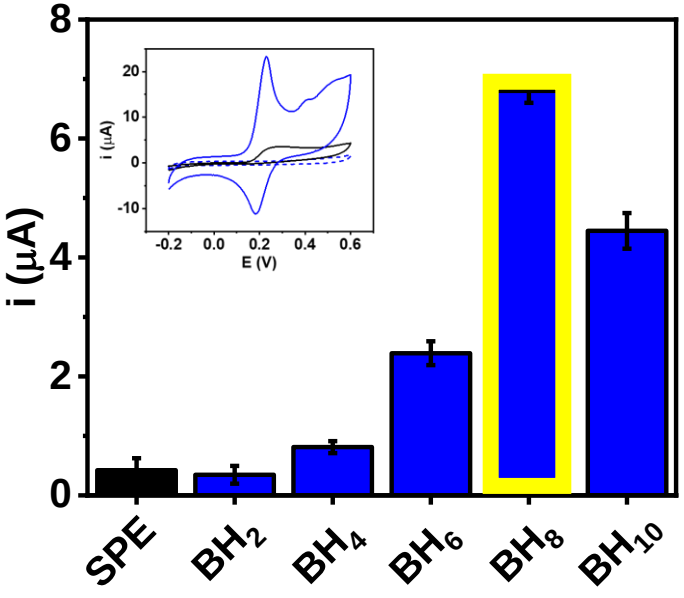
Adhesive spray

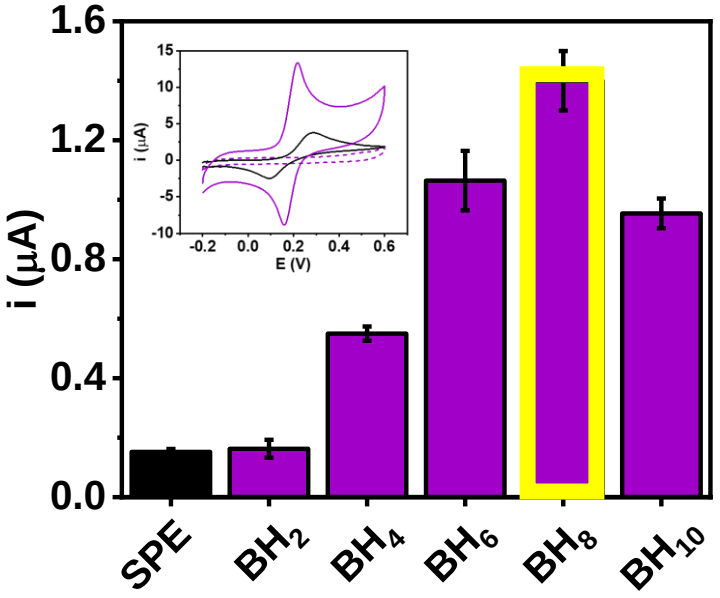
WE transfer

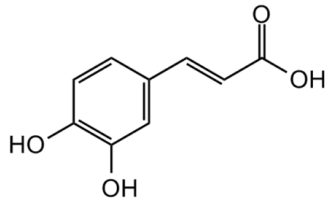
BH amount optimization



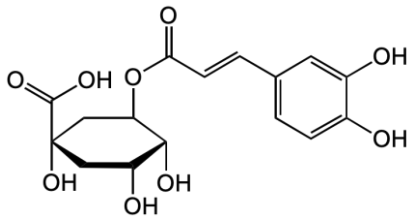
Catechin (CT)
10 µM



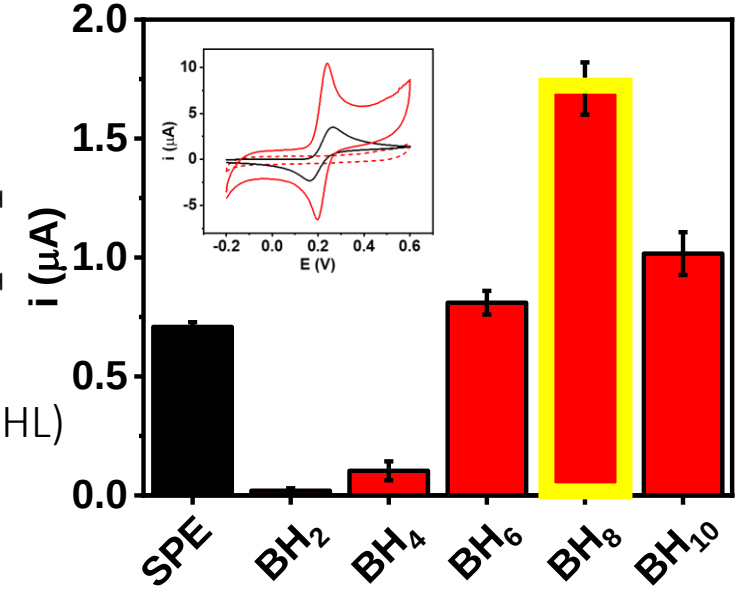


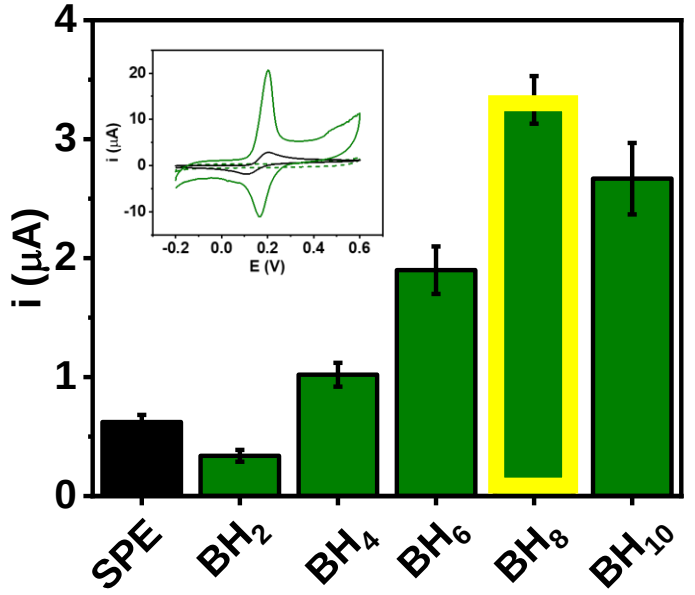


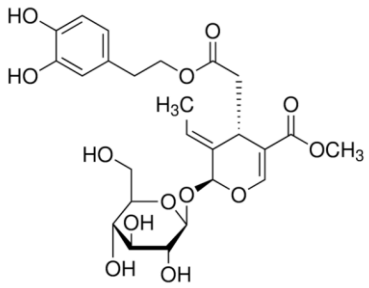
Caffeic acid (CF)
25 µM



Chlorogenic acid (CHL)
25 µM





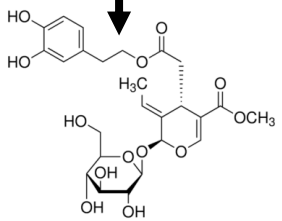


Oleuropein (OL)
10 µM

Current intensity extrapolated from DPV performed in PB pH 7

Samples from plant-based food byproducts

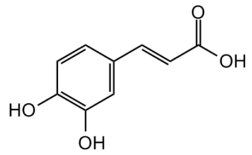
Olive leaves supplement



Oleuropein (OL)

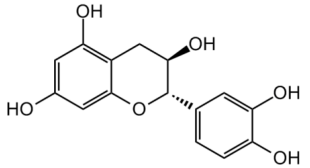
Exhausted coffee pod

Coffee husk



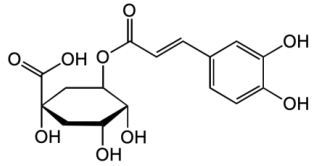
Caffeic acid (CF)

Cocoa husk



Catechin (CT)

Artichoke supplement



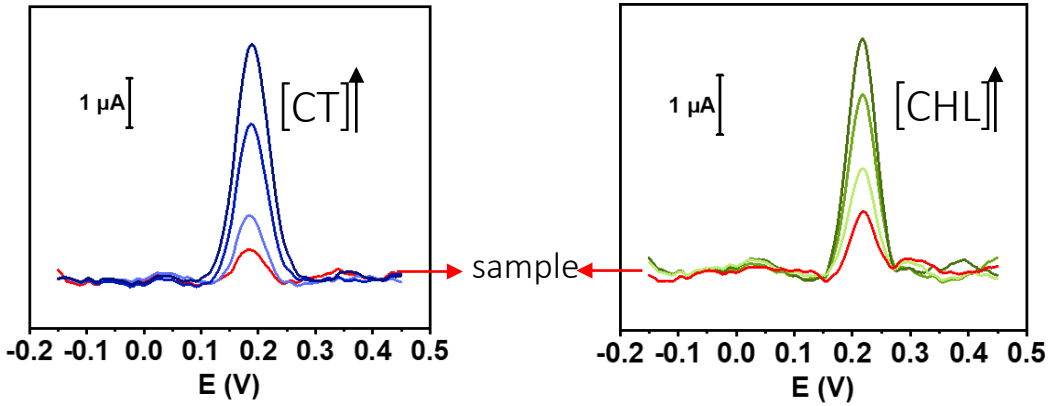
Chlorogenic acid (CHL)

MeOH:H_2O 80:20 v/v

200 rcf

1 h

Quantification using the standard addition method

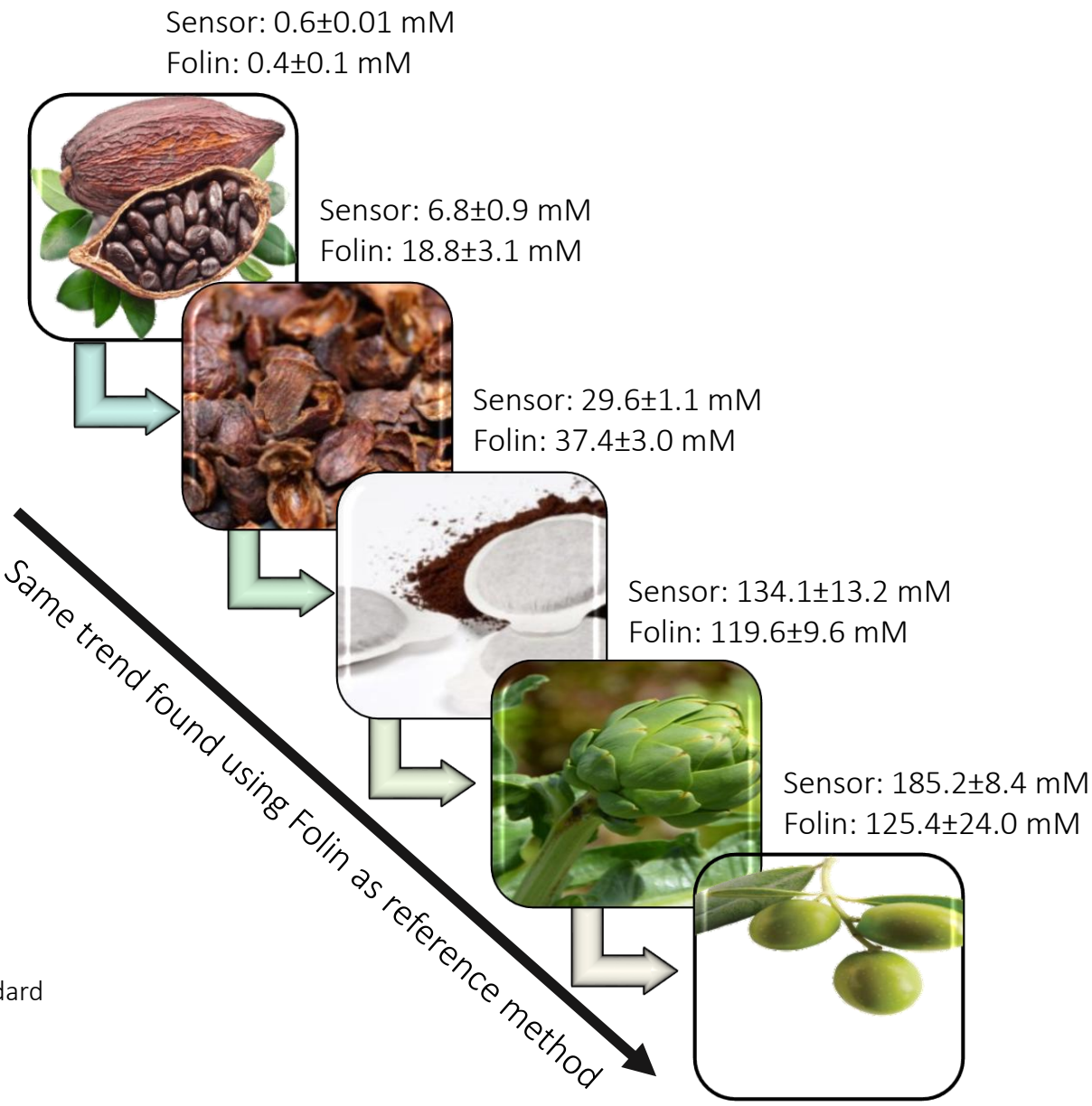


Samples analysis

Sample	Added	Found	S.D.	Recovery	RSD
	µM	µM std_{eq}*	µM	%	%
Artichoke food supplier	-	6.7	0.7	-	10
	5	4.9	0.3	98	5
	10	10.4	0.3	104	2
	15	15.5	2.1	104	13
Exhausted coffee powder	-	7.4	0.3	-	4
	5	5.1	0.5	102	9
	10	10.3	0.8	103	7
	15	13.1	0.8	87	6
Coffee husk	-	3.4	0.4	-	13
	5	4.8	0.6	95	13
	10	9.1	0.5	91	6
	15	16.3	1.4	109	8
Cocoa husk	-	1.2	0.0	-	1
	2	2.0	0.0	98	2
	4	4.6	0.6	114	12
	6	6.6	0.8	110	12
Olive leaves food supplier	-	0.2	0.0	-	5
	2	2.0	0.3	100	13
	4	3.5	0.3	88	9
	6	5.2	0.3	87	6

*For each sample, the results are reported in equivalents of the respective reference standard

Rec = 87-110%; RSD≤ 13% (n=3)

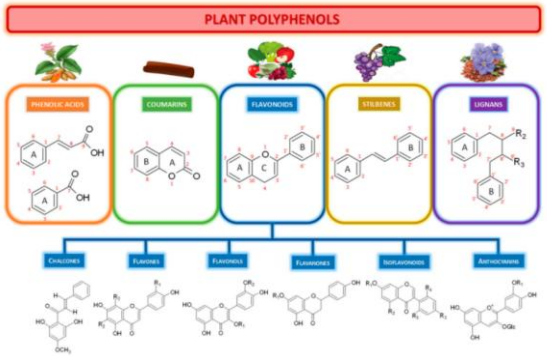


FUNCTIONALISED NANOMATERIALS

Phenolic compounds as redox-active exfoliating agent for nanomaterials synthesis/preparation in water

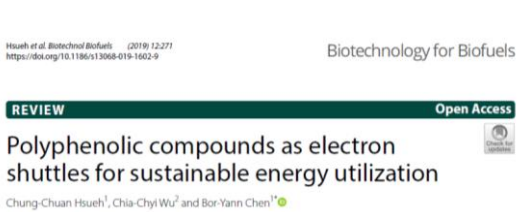
UNITE UNIVERSITÀ DEGLI STUDI DI TERAMO

What about phenols/polyphenols as stabilizing agents?

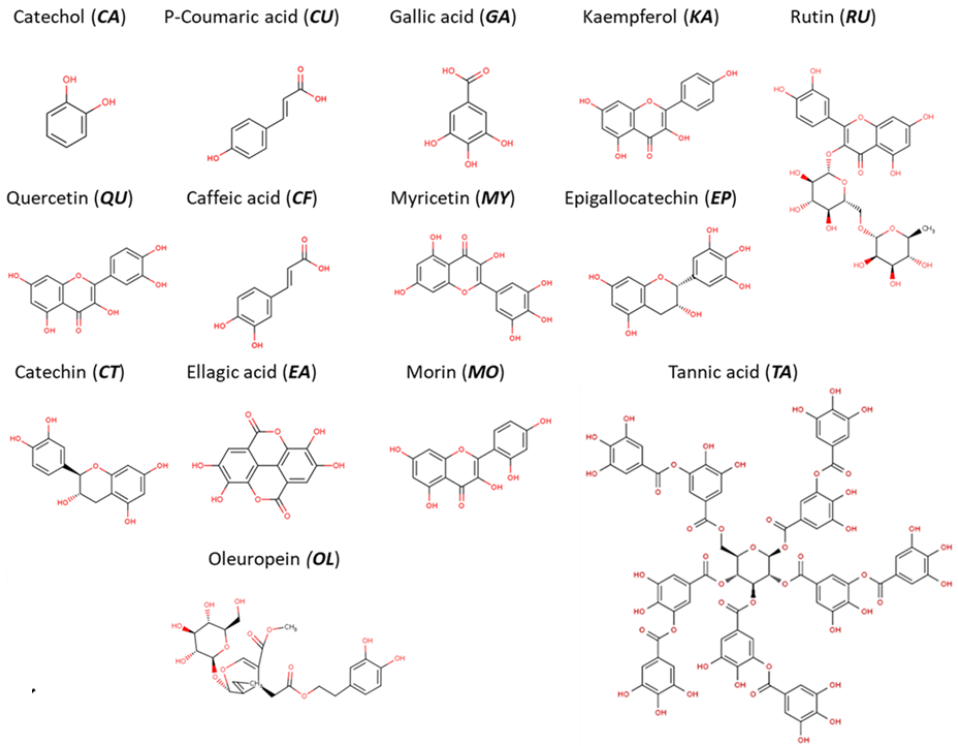


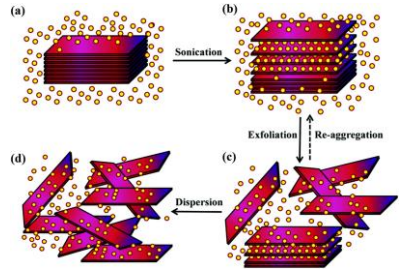
Do they work as stabilizing agents?

Can they confer particular properties to NMSs?

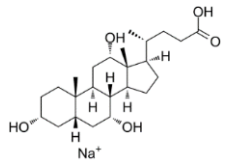


(Poly)phenols investigated



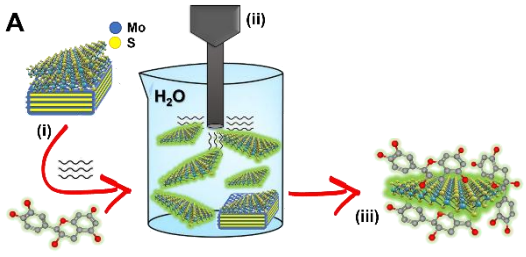


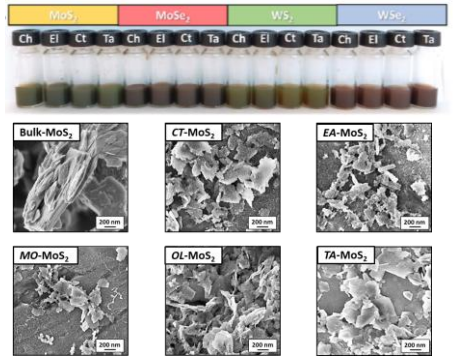
Sodium Cholate: control

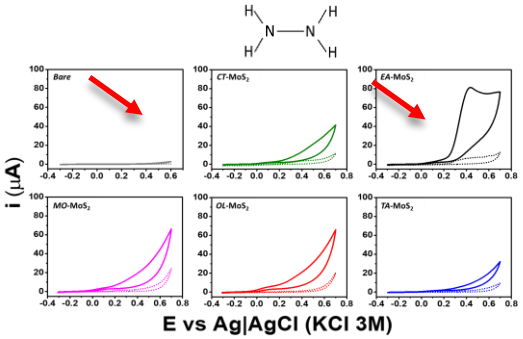


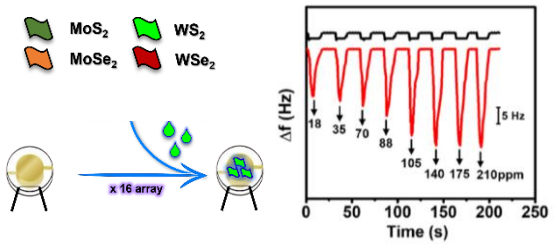
Phenolic compounds as redox-active exfoliation agents

2D Redox-active Group VI TMDs









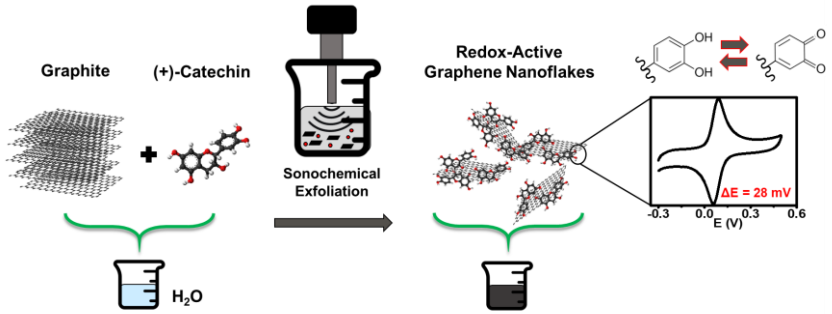
Hydrazine
Dashed line: *PPs*-MoS_2 0.1 M PB (pH 7);
Solid line: *PPs*-MoS_2 in presence of 5 mM of N_2H_4 ;
Scan rate: 25mVs^{-1};

Isopentyl acetate.
Black-line: bare-QCM;
red-line: Tn-WS_2 modified QCM.


Materials Today Chemistry 26 (2022) 101122
Contents lists available at ScienceDirect
Materials Today Chemistry
journal homepage: www.journals.elsevier.com/materials-today-chemistry/
Phenolic compounds as redox-active exfoliation agents for group VI transition metal dichalcogenides
D. Rojas [a], F. Della Pelle [a,*], F. Silveri [a], G. Ferraro [b], E. Fratini [b], D. Compagnone [a,**]

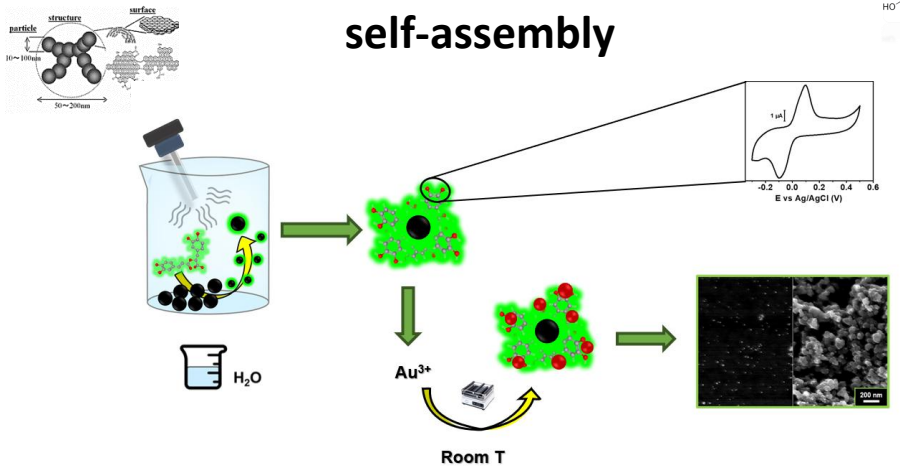

Biosensors and Bioelectronics 210 (2022) 114749
Contents lists available at ScienceDirect
Biosensors and Bioelectronics
journal homepage: www.elsevier.com/locate/bios
An electronic nose based on 2D group VI transition metal dichalcogenides/ organic compounds sensor array
Sara Gaggiotti [a,b,1], Annalisa Scroccarello [b,1], Flavio Della Pelle [b,*], Giovanni Ferraro [c], Michele Del Carlo [d], Marcello Mascini [a], Angelo Cichelli [b], Dario Compagnone [b,**]

2D redox-active Graphene nanoflakes



Silveri, F., Della Pelle, F.*, Rojas, D., Bukhari, Q. U. A., Ferraro, G., Fratini, E., & Compagnone, D. (2021). Microchimica Acta, 188(11), 1-13.

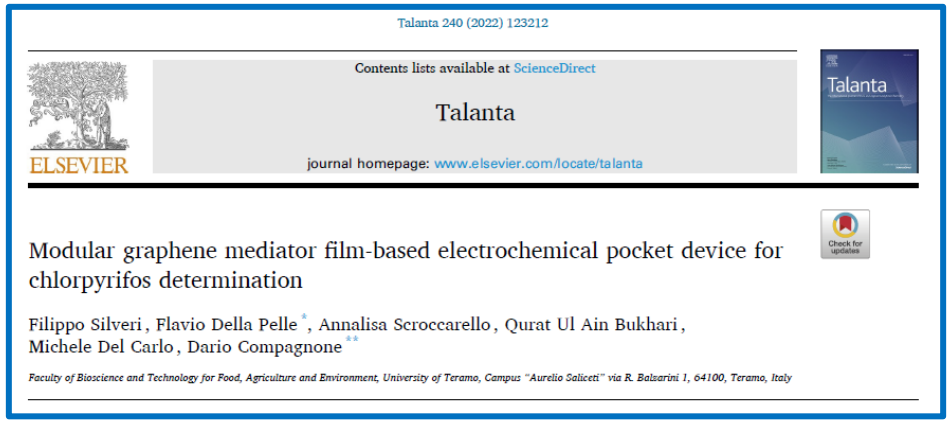
OD Redox-active CB for AuNPs self-assembly



Silveri, F., Della Pelle, F. *, Scroccarello, A., Mazzotta, E., Di Giulio, T., Malitesta, C., Compagnone, D. * (2022). Antioxdants, 11, 2008

Redox-graphene based device

Device assembling



Talanta 240 (2022) 123212

Contents lists available at ScienceDirect

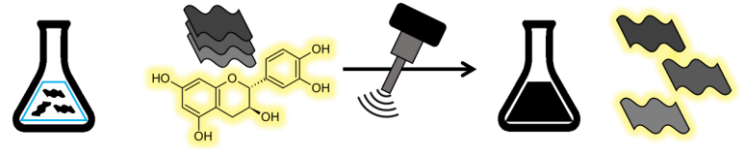
Talanta

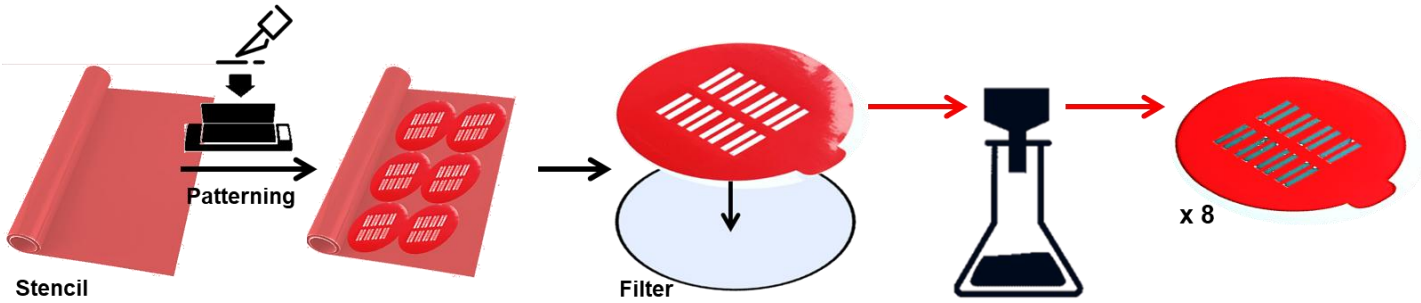
journal homepage: www.elsevier.com/locate/talanta

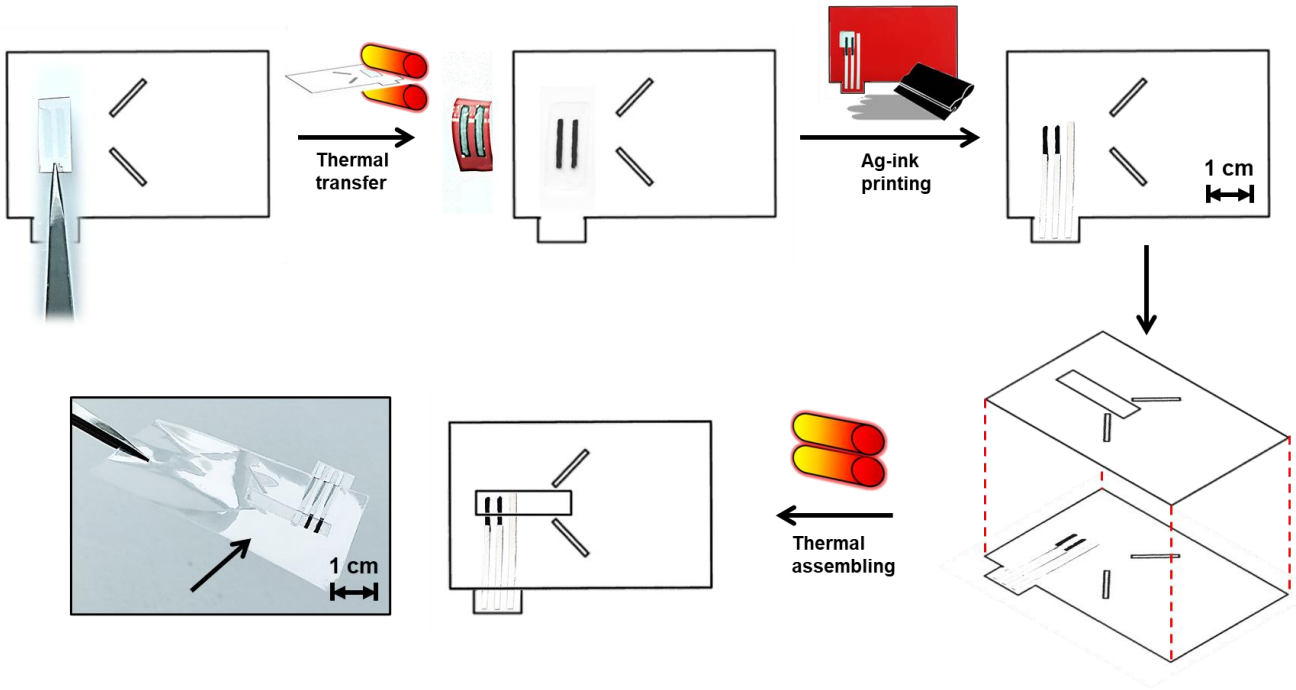
Modular graphene mediator film-based electrochemical pocket device for chlorpyrifos determination

Filippo Silveri, Flavio Della Pelle *, Annalisa Scroccarello, Qurat Ul Ain Bukhari, Michele Del Carlo, Dario Compagnone **

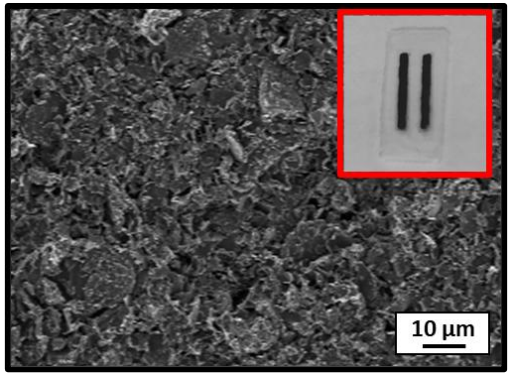
Faculty of Bioscience and Technology for Food, Agriculture and Environment, University of Teramo, Campus "Aurelio Saliceti" via R. Balsarini 1, 64100, Teramo, Italy

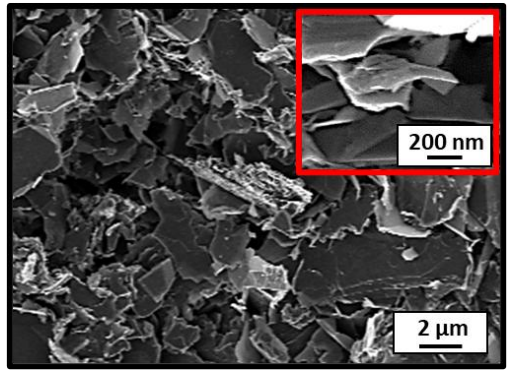






SEM

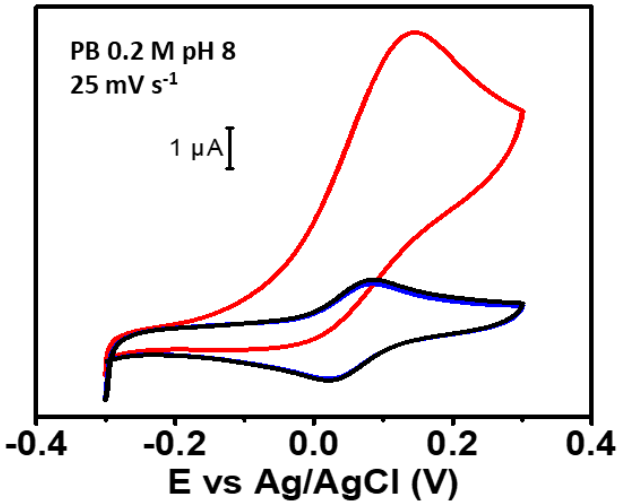




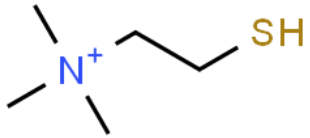
Redox-graphene based device

Sensor development

1



Thiocholine
2.5 mM



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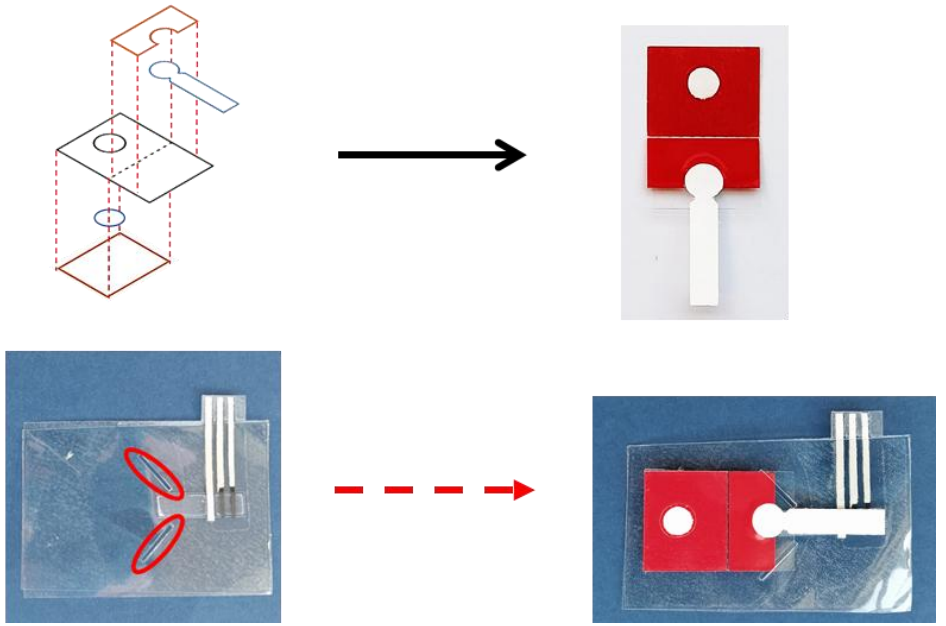

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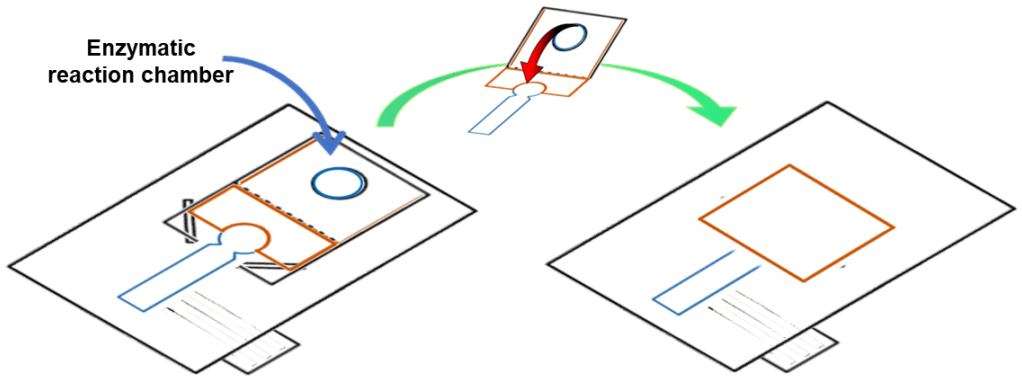
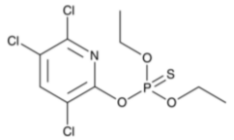
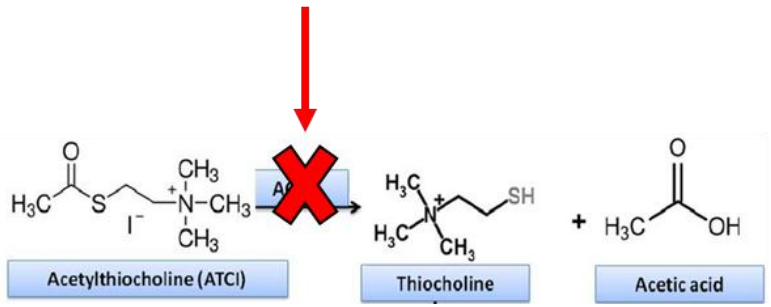
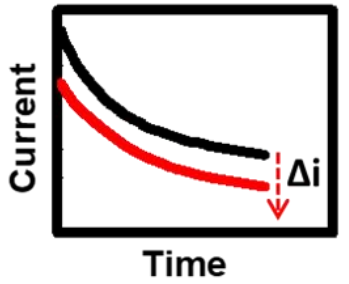


4



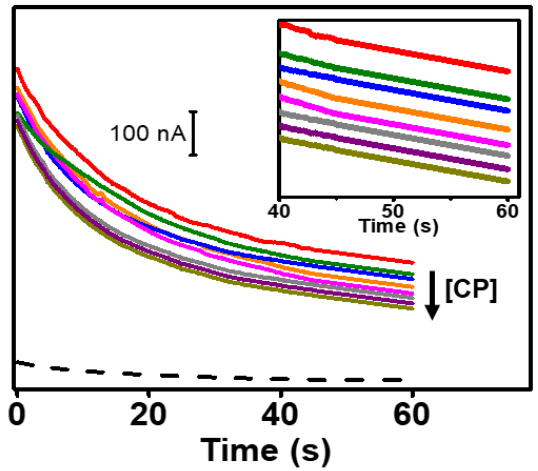
Chlorpyrifos (**inhibitor**)

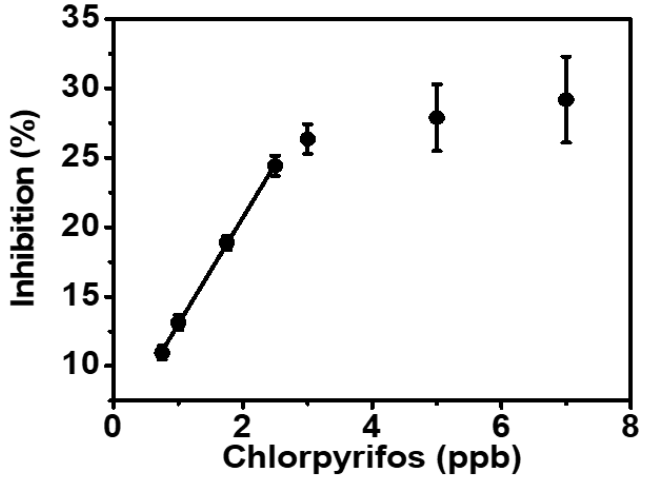




Redox-graphene based device

Analytical performance

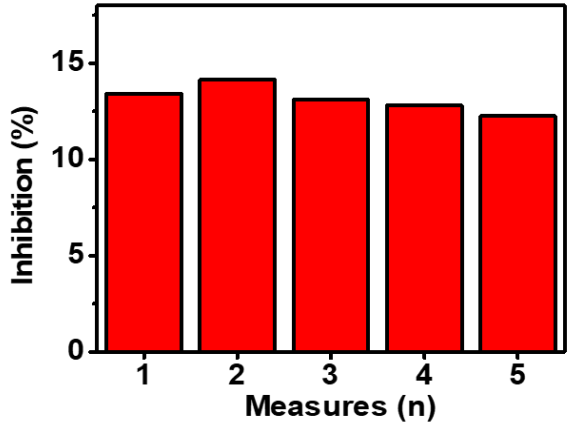




- **LOD** = 0.2 ppb (6.9 % of inhibition)
- **L.R**. = 0.7 – 2 ppb
- I%= 7.65[CP]+5.37 (**R^2** = 0.9995)

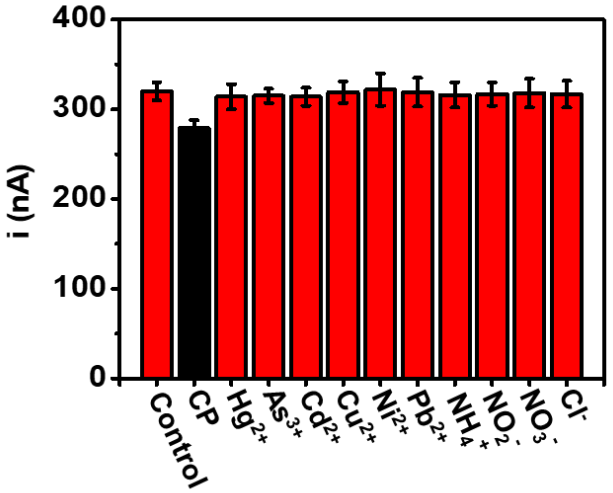
Slope = 7.65 ± 0.19
RSD = 2.5 % (n = 3)

Consecutive measures

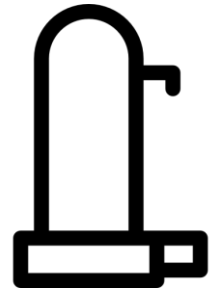


RSD = 5.4 % (n = 5)

Interference study



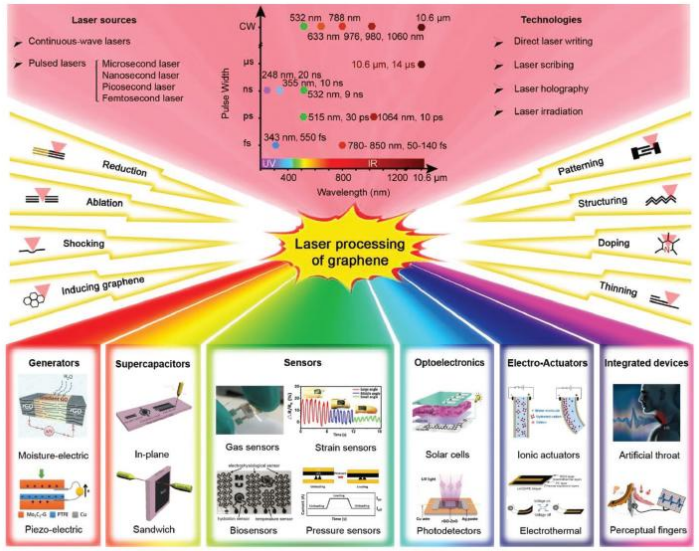
Samples analysis

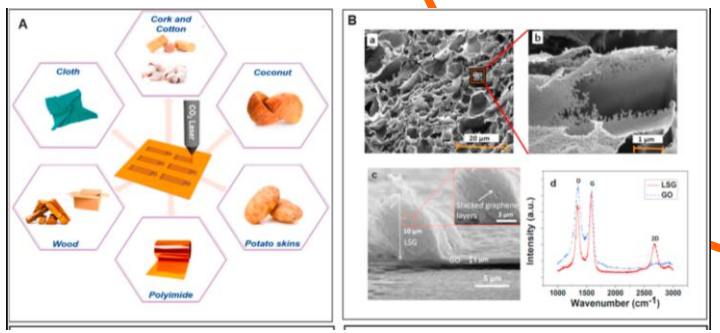


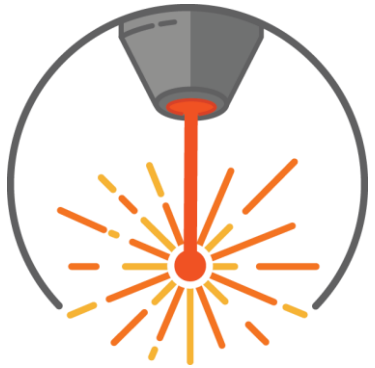
River and well water

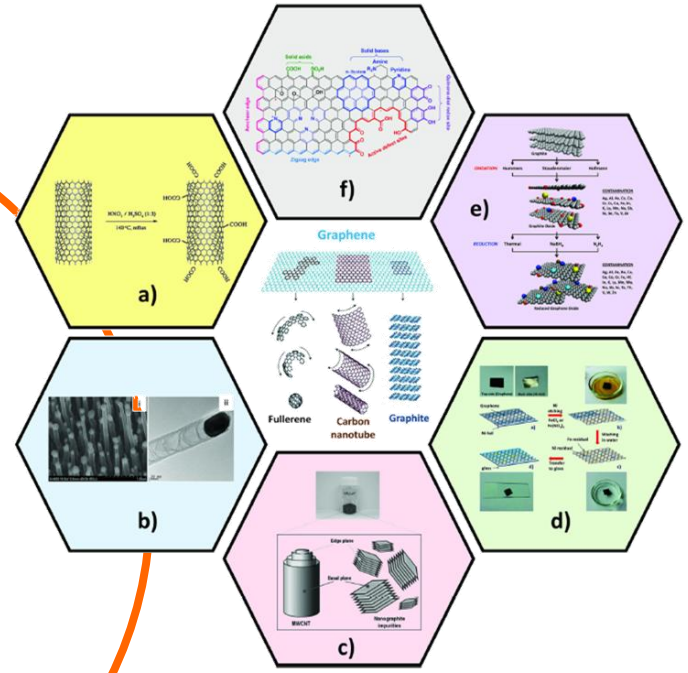
Recoveries: 94.0 – 113.0 %
RSD < 4.0 % (n = 3)

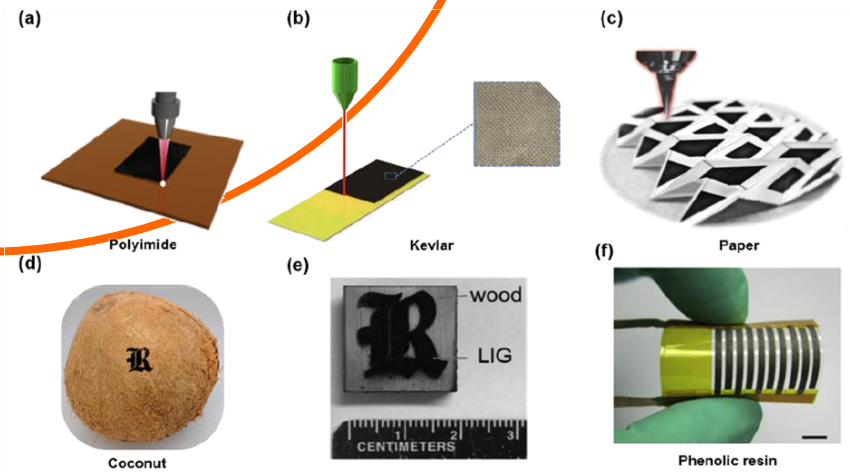
CO_2 laser-plotter for conductive nanostructured films formation





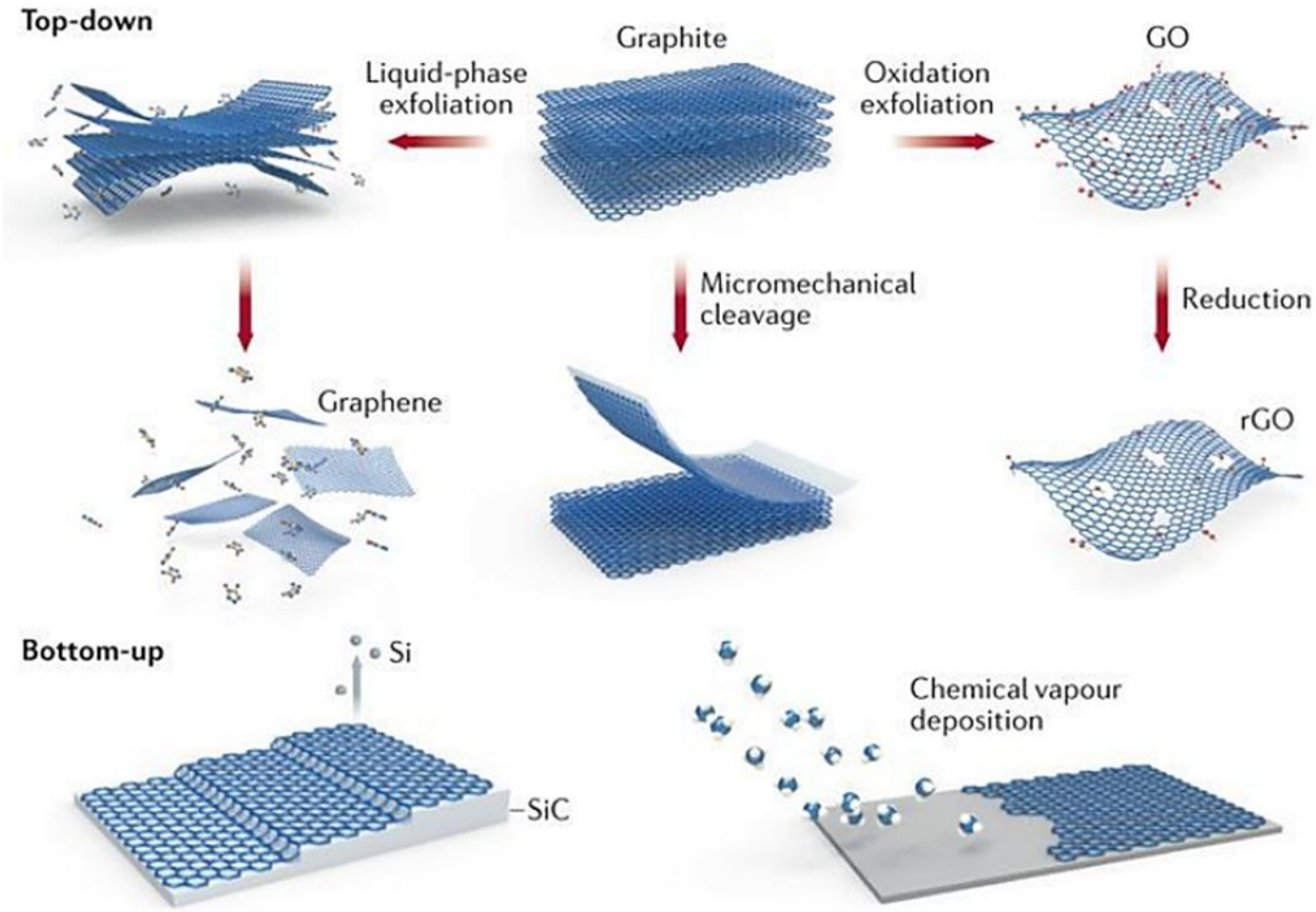






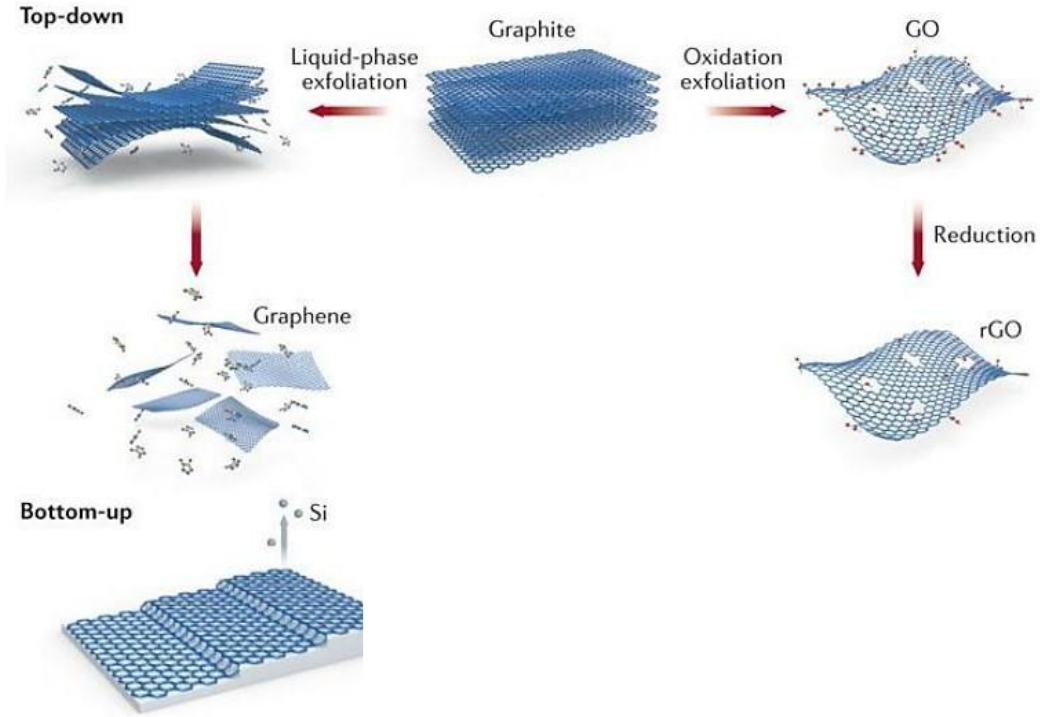
You et al. (2020). Advanced Materials, 32(15), 1901981.
Lahcen et al. (2020). Biosensors and Bioelectronics, 168, 112565
Wang et al. (2022). Biosensors, 12(2), 55.
Simsek, M., & Wongkaew, N. (2021). Analytical and Bioanalytical Chemistry, 413(24), 6079-6099.

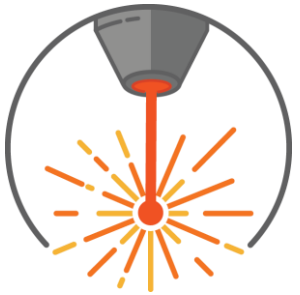
Graphene production



Laser induced graphene

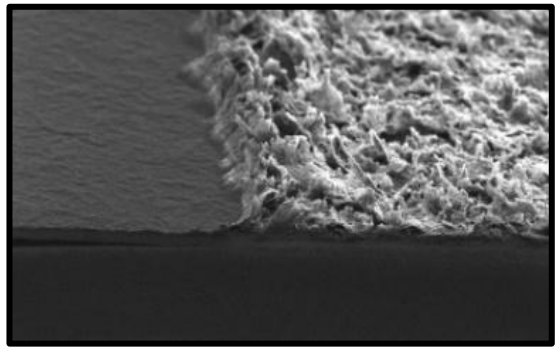
Graphene





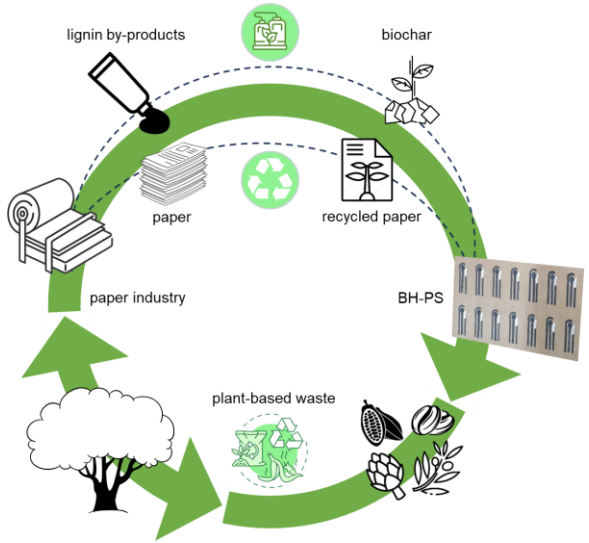
Laser induced graphene

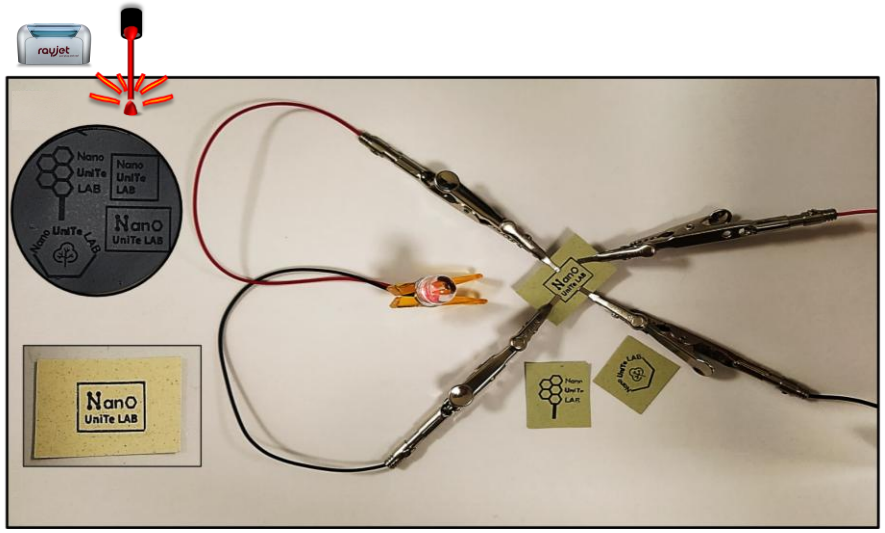
Laser-induced rGO transferable conductive films

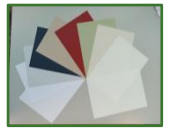


Scroccarello et al. (2023). **ACS sensors**, 2023, 8, 2, 598–609
Zhao et al. (2023). **ACS Appl. Mater. Interfaces,** 15, 7, 9024–9033

Recycled and by-products derived papers for L-rGO sensors







Cellulosic substrates

Office paper

NT — Navigator

RL — Rismaluce

15% textile industry

CW — Refit Cotton White

WB — Refit Wool Blue

RO — Remake Oyster

15% agro-industry by-product

CO — Crush Cocoa

CA — Crush Cherrys

CK — Crush Kiwi

75% bamboo 100% recycle

FB — Free Tree Bamboo Cream

TW — Tokyo White

Laser-designed Paper/Graphene 3D pop-up for carbaryl analysis

Sensors & Actuators: B. Chemical 399 (2024) 134768

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journal homepage: www.elsevier.com/locate/snb

Integrated paper/graphene 3D pop-up device for the quantitative sensing of carbaryl

Selene Fiori [1], Annalisa Scroccarello [1], Flavio Della Pelle *, Michele Del Carlo, Dario Compagnone *

Department of Bioscience and Technologies for Food, Agriculture and Environment, University of Teramo, Via R. Balzarini, 1, 64100 Teramo, TE, Italy

CARBARYL (CBR)

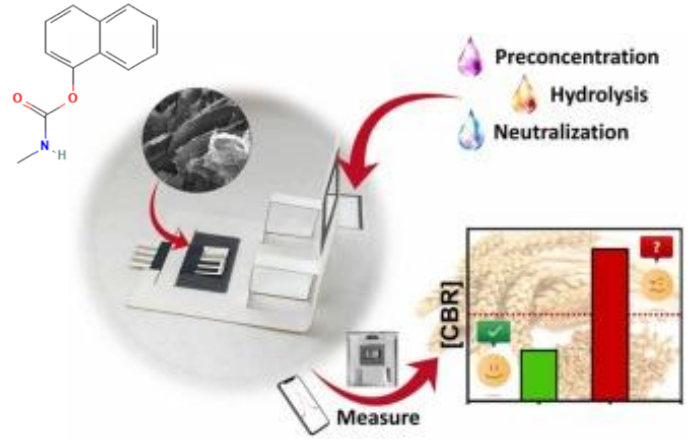
European Commission

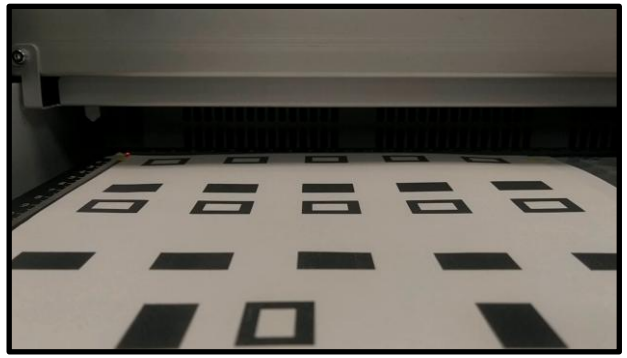
Minimum residue levels (MRL)

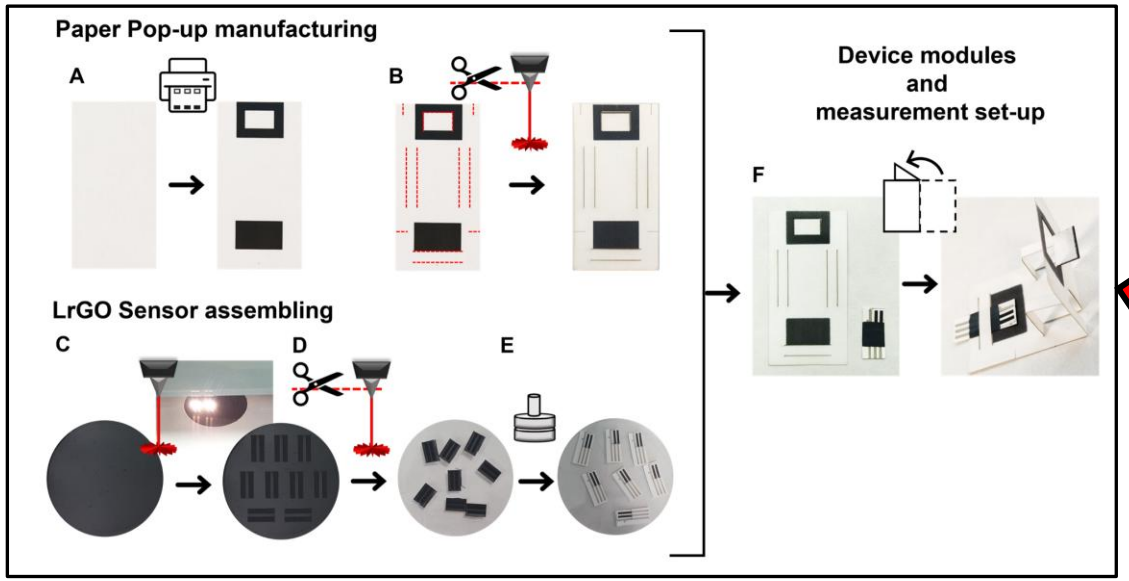
MRL 0.5 mg/Kg

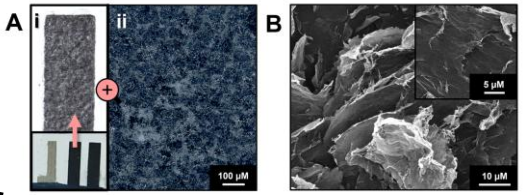
MRL 0.8 mg/Kg

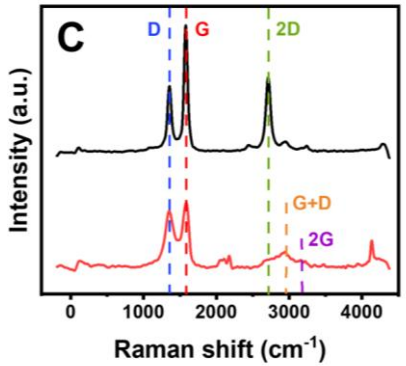
MRL 0.1 mg/Kg







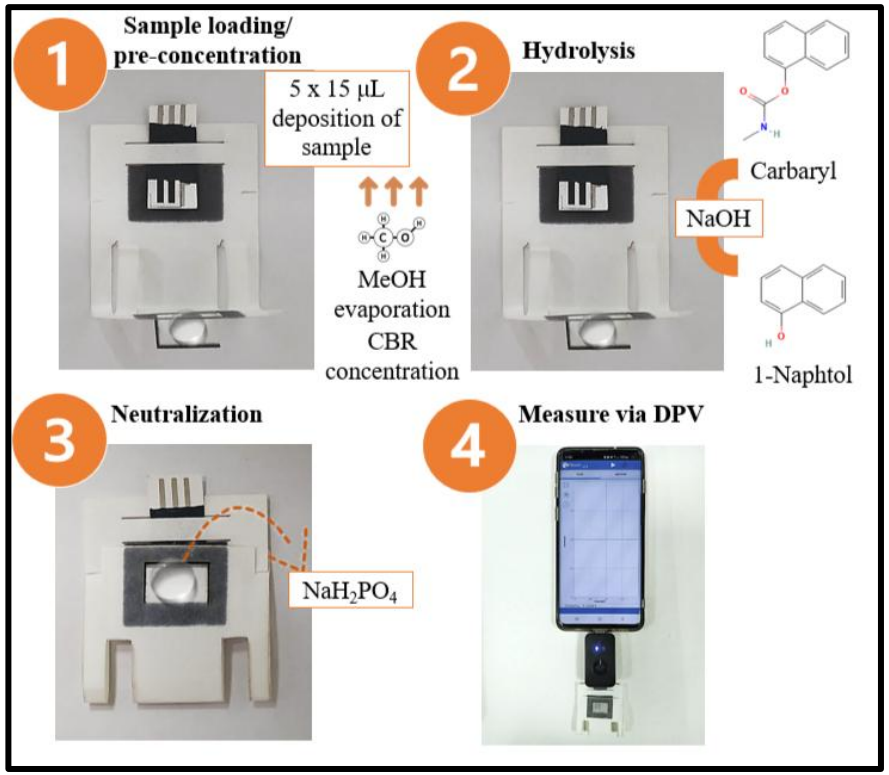


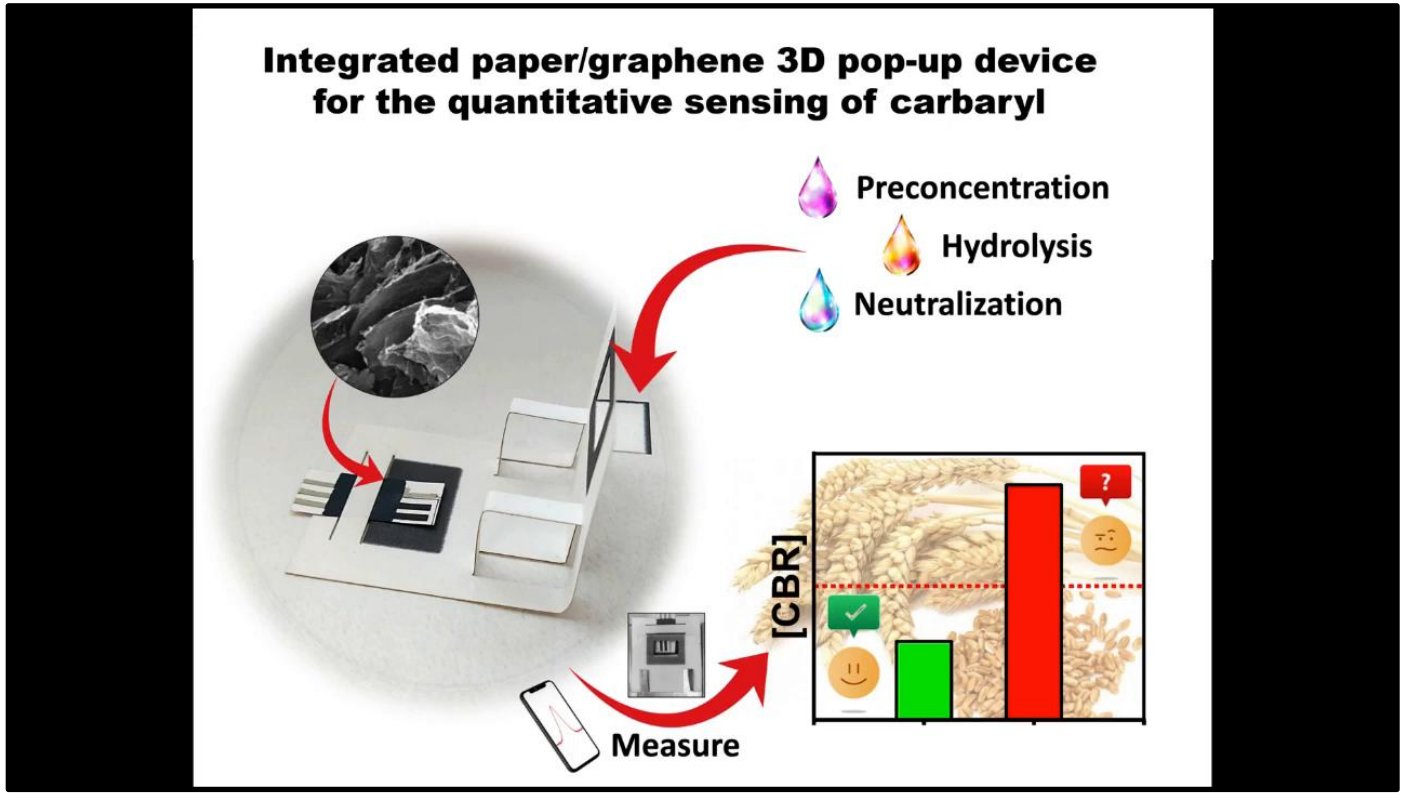


Fiori et al. (2024). **Sensors and Actuators B: Chemical**, 399, 134768.

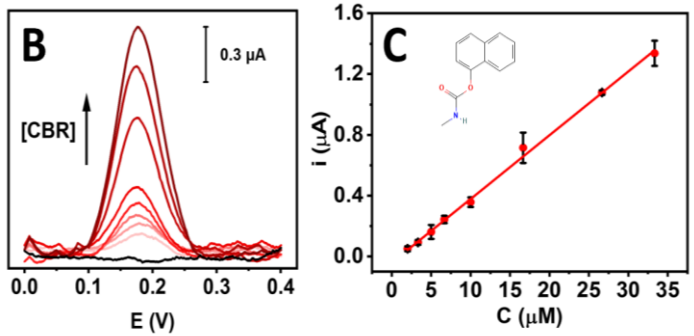
Laser-designed Paper/Graphene 3D pop-up for carbaryl analysis

Assay format





LOD = 0.4 µM
L.R.: 1.5-33 µM (R^2 =0.995)
Slope RSD = 8% (n = 3)



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Laser-designed Paper/Graphene 3D pop-up for carbaryl analysis

Sample and interferences analysis

GRAINS SAMPLE ANALYSIS

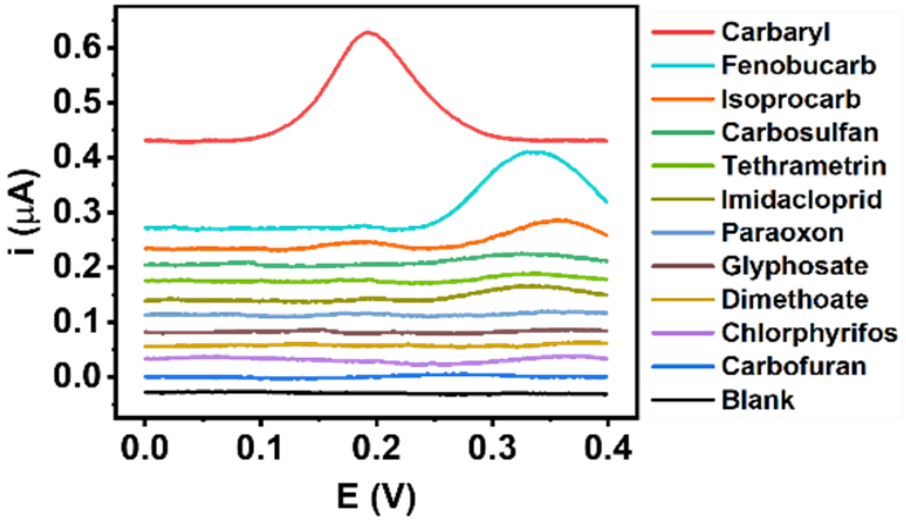
5 g of grain extracted in 10 mL of methanol analyzed directly with the pop-up device

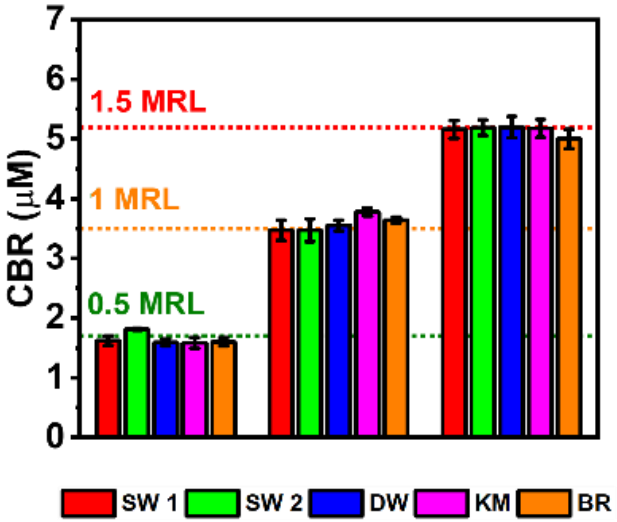
European Commission

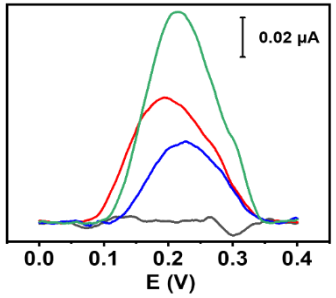
Minimum residue level (MRL) 0.5 mg Kg^{-1}

Samples fortified at **0.5**, **1** and **1.5** MRL value

Soft wheat 1 (**SW1**)
Soft wheat 2 (**SW2**)
Durum wheat (**DW**)
Kamut (**KM**)
Barley (**BR**)







Rec: 93 – 108 **%**
RSD ≤ 6 **%** (n = 3)

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